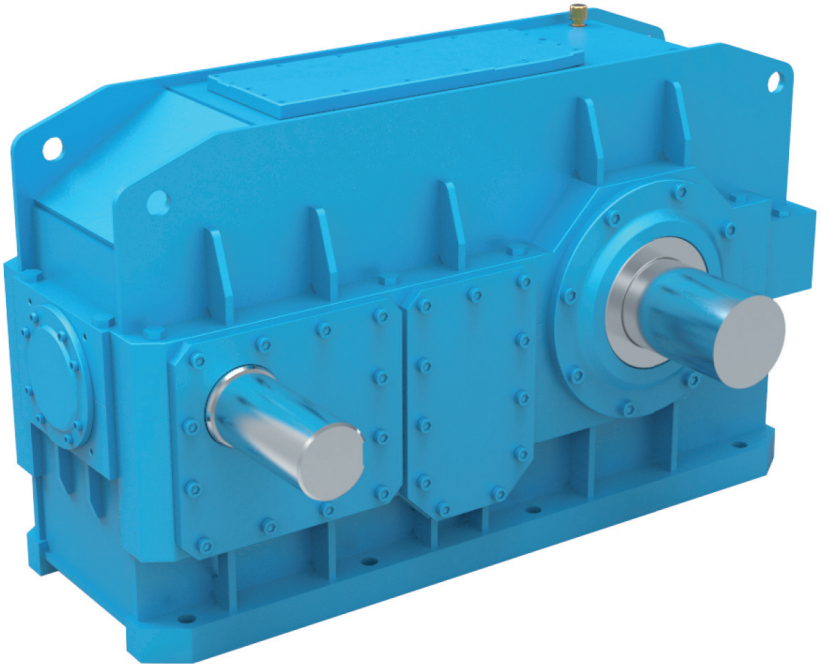
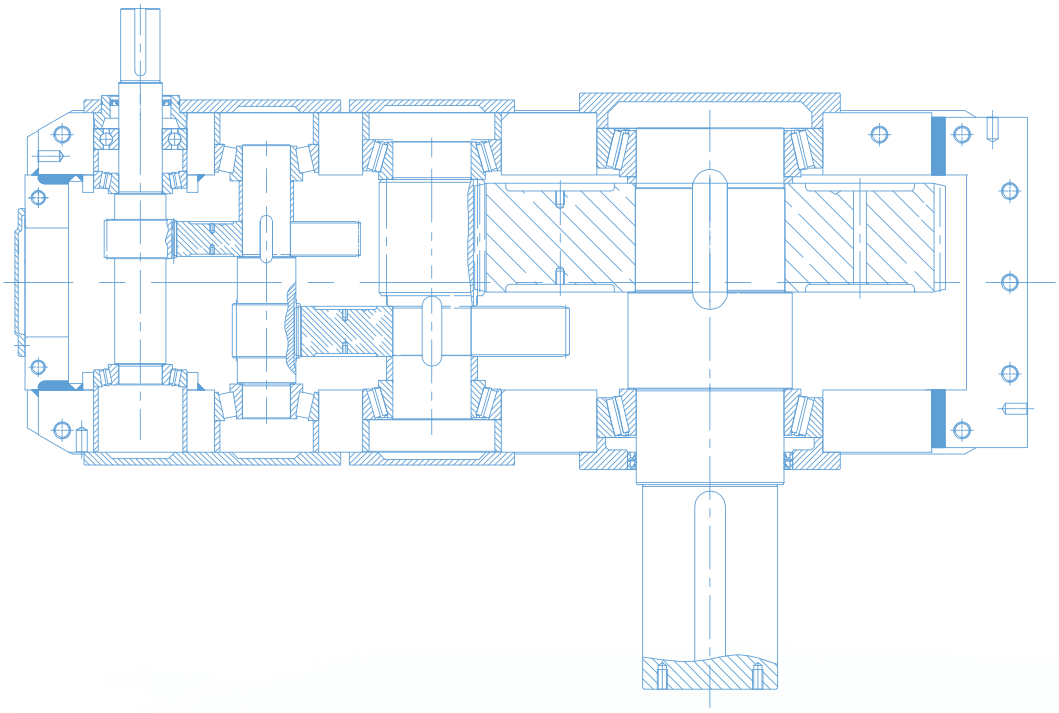
TGE TRANSMISSION



H Helical Gearbox &
B Bevel Helical Gearbox
Size 19-26

Modified date 06/2021



H Helical Gearbox & B Bevel-helical Gearbox Sizes 19-26

» Unique modular design, general applications of components are maximized, which is convenient for international production. Storage quantity is small, supplement circle is short.

» Unique modular design, allocation exchange degree of functional attachments flexibly satisfy various kinds of required structures, arrangement form and different working situations of customer equipment.

» Transmission shaft is in line layout, under the same volume, transmission central distance is larger, bearing capacity is larger.

» Wheel pair meshing contact ratio increases, transmission is more stable, noise is lower.

» The appearance design shows world-wide product design idea of TGE Transmission, it owns intellectual property rights.

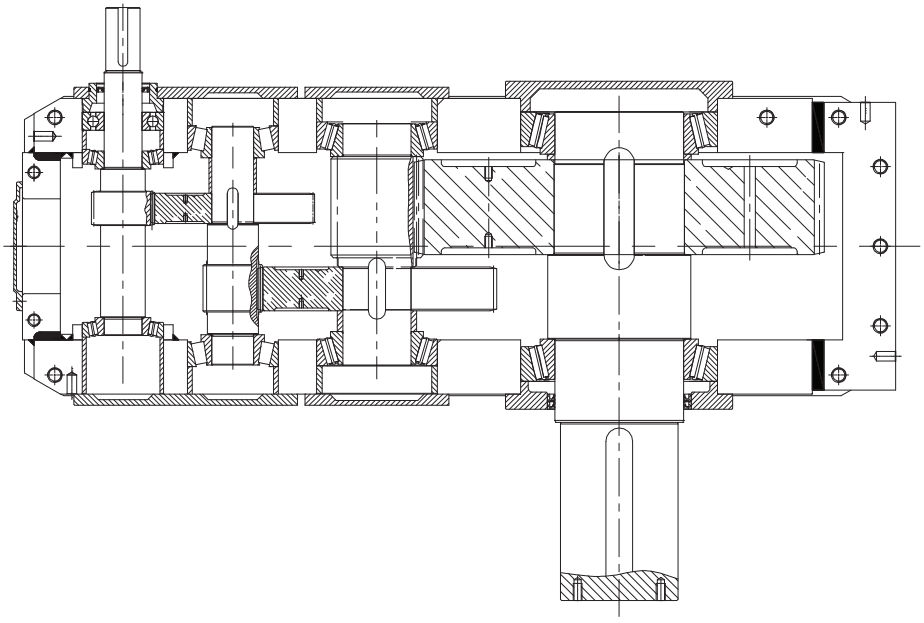
» Frame type load-carrying structure design, the whole structure is stronger, footing is more fastened.

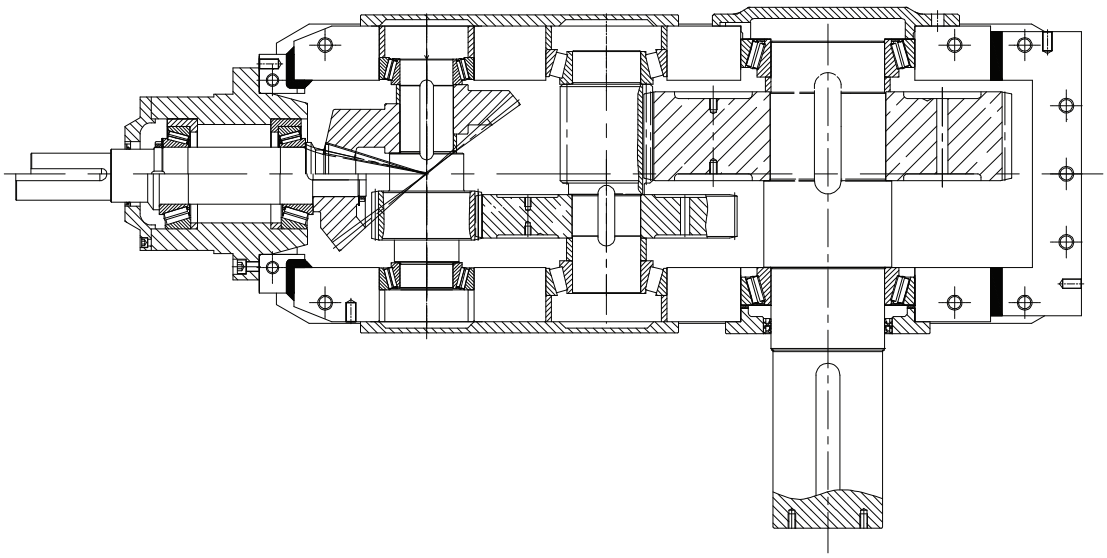
» Improved cooling fan design can effectively reduce the temperature during gearbox running.

» Output shaft sealing applies double oil sealing, the sealing is more reliable, the applications are wider.

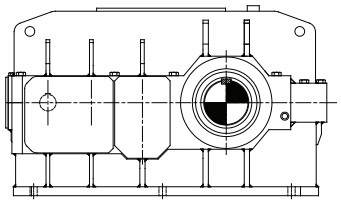
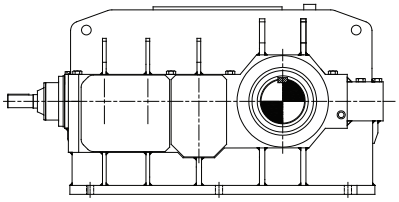
Contents

1 Structure scheme





2 Mounting mode

Horizontal mounting		
	H series（iN 8-450）	B series（iN 16-400）
Solid shaft	 H...HS	 B...HS

3 Type designation

B 3 19 H S A - C56 + UF21

Series
H helical gear unit
B bevel-helical gear unit

Number of Gear Stage
2-stage/3-stage/4-stage

Size

Mounting mode
H=Horizontal mounting
V=Vertical mounting

Output Shaft Mode
K=Hollow shaft with involute spline
S=Solid shaft with parallel key
H=Hollow shaft with parallel key
D= Hollow shaft with shrink disc

Shaft Assembly Code
A/B/C/D/E/F/G/H/I

Nominal Ratio Code

Accessories and Specific Configuration

4 Selection

HB

Serial	Definition	Symbol	Parameter calculation
1	Driven equipment factor	f1	Refer to page5 f1 table
2	Prime mover factor	f2	Prime mover facto — f2 Motor, hydraulic motor, turbine — 1.0 4-6 Cylinder piston engine, cyclic variation 1:100 to 1: 200 — 1.25 1-3 Cylinder piston engine, cyclic variation 1:100 — 1.5
3	Gear unit safety factor	SF	Refer to page4 sf table
4	Relation between input and output shafts	H, B	Parallel shaft select H series, right angle , select B series
5	Transmission efficiency of gear unit	η	2-stage:96%， 3-stage:94%， 4-stage:92%
6	Input speed	n1	≤1800r/min For higher speed, please consult us.
7	Determination of ratio	i	i=n1/n2
8	Confirm gear unit input power with torque or power needed by driven equipment.	P1	P1=T2 · n1/(9550 · i ·η) or P1=P2/η
9	According to calculation, check transmission capacity table to determine gear unit size	T2N, P1N	T2N ≥T2·f1·f2·SF or P1N≥P1·f1·f2·SF If it doesn't satisfy conditions:3.33·P1≥P1N ， Please consult us.
10	Peak torque verification *	TA	P1N≥TA· n1· f3/9550 f3 / Load peaks per hour: 1-5 / 6-30 / 31-100 / > 100 Single direction loading: 0.5 / 0.65 / 0.7 / 0.85 Alternate loading: 0.7 / 0.95 / 1.10 / 1.25
11	After selecting connection mounting and accessories, check allowable strength of the shaft	Fr1/Fr2 Fa1/Fa2	Radial load need to be checked when radial load imposed by belt pulley, chain sprocket and gear are present. (See page 32)
12	Determine lubrication method, select lubrication oil		Horizontal mounting: Lubrication methods for selection: 1) Splash lubrication 2) Dip-in lubrication 3) Forced lubrication Shaft end pump lubrication Motor oil pump lubrication Oil station lubrication Vertical mounting: Lubrication methods for selection: 1) Dip-in lubrication 2) Forced lubrication Shaft end pump lubrication Motor oil pump lubrication Oil station lubrication
13	Determine cooling method		1) If it satisfies the following condition, the gear unit will not be equipped with auxiliary cooling device. P1≤PGA×f4×f8 2) If it satisfies the following condition, the gear unit will be equipped with cooling fan. P1≤PGB×f4×f8 3) If it satisfies the following condition, the gear unit will be equipped with water-oil cooler. P1≤PGD×f5×f8 4) Gear unit can be equipped with other cooling devices : air-oil cooler, water- oil cooler, users can equip petrol station by themselves to provide circulated cooling oil. (Refer to page 5 for f4, f5, f8) .
14	Determine each item according to type designation		Refer to page 3.

* Peak torque: maximum loading torque means the maximum torque caused by starting, braking or maximum pulse loading. (Under common working conditions, peak torque is the maximum torque may occur when a machine starts or brakes)

Gearbox safety factor	S_F
For ordinary equipment, only single machine stops production when gear unit fails. easy to replace spare parts and minor loss occured.	$1.0 \le S_F \le 1.3$
For important equipment, the production line or the whole plant will stop production, when gear unit fails, great loss occured, stopping accident loss is large.	$1.3 < S_F \le 1.5$
High reliability requirement, it may cause heavy production stop accident, when gear unit fails, causing large economic loss and even may cause human life accident.	$1.5 < S_F$

Thermal factor f_4

Gear unit without cooling or with fan

Ambient temperature	Operating cycle per hour				
	100	80	60	40	20
10°C	1.11	1.31	1.60	2.14	3.64
20°C	1.00	1.18	1.44	1.93	3.28
30°C	0.88	1.04	1.27	1.70	2.89
40°C	0.75	0.89	1.08	1.45	2.46
50°C	0.63	0.74	0.91	1.22	2.07

Thermal factor f_5

Gear unit with water-oil cooler

Ambient temperature	Operating cycle per hour				
	100	80	60	40	20
10°C	1.05	1.23	1.50	2.03	3.41
20°C	1.00	1.17	1.43	1.93	3.25
30°C	0.93	1.09	1.33	1.79	3.02
40°C	0.87	1.02	1.24	1.68	2.83
50°C	0.81	0.95	1.16	1.56	2.63

⚠ Note: Operating cycle ED : $ED = \frac{tf}{tf+tr} \cdot 100\%$ (tf: Working time with loading; tr: Stop time.)

Vertical mounted gear unit oil supply factor. For horizontally mounted gear unit f8=1.0
When forced lubrication applied, f8=1.05 f_8

Gear unit type	Oil supply method	Without auxiliary cooling device	With cooling fan	With cooling oil	With fanand cooling oil
H2..V, H3..V H4..V	Dip-in lubrication	0.95	*	0.95	*
	Forced lubrication	1.15	*	1.05	*
B2..V, B3..V B4..V	Dip-in lubrication	0.95	0.95	0.95	0.95
	Forced lubrication	1.15	1.10	1.10	1.10

* Please consult us.

5 Service factor

Driven equipment factor f1

Driven equipment	Daily operating time with load (hour) ≤2	>2-10	>10
Sewage treatment			
Concentrator (Central Transmission)	-	-	1.2
Compressed filter	1.0	1.3	1.5
Flocculator	0.8	1.0	1.3
Aerator	-	1.8	2.0
Collector	1.0	1.2	1.3
Vertical, rotary group			
Blended collector			
Concentrator	1.0	1.3	1.5
Screw pump	-	1.1	1.3
Water wheel machine	-	1.3	1.5
Pump	-	-	2.0
Centrifugal pump			
Volume-down pump			
1Piston	1.0	1.2	1.3
>1Piston			
	1.3	1.4	1.8
	1.2	1.4	1.5
Dredge			
Bucket conveyor	-	1.6	1.6
Unloading device	-	1.3	1.5
Caterpillar travelling mechanism	1.2	1.6	1.8
Bucket digger			
Be used for picking up			
Be used for rough materials	-	1.7	1.7
Chopper	-	2.2	2.2
Traveling mechanism*	-	2.2	2.2
	-	1.4	1.8
Plate blender	-	1.0	1.0
Chemical industry			
Extruder	-	-	1.6
Paste mixer	-	1.8	1.8
Rubber calendar	-	1.5	1.5
Cooling cylinder	-	1.3	1.4
Material mixer,be used for			
Uniform medium	1.0	1.3	1.4
Non-uniform medium	1.4	1.6	1.7
Blender, be used for			
Uniform density medium			
Un-uniformed medium	1.0	1.3	1.5
Un-uniformed gas absorp on	1.2	1.4	1.6
Oven	1.4	1.6	1.8
Centrifugal machine	1.0	1.3	1.5
	1.0	1.2	1.3
Metal processing equipment			
Plate turnover	1.0	1.0	1.2
Steel pushing device	1.0	1.2	1.2
Winding machine	-	1.6	1.6
Cooling bed transverse frame	-	1.5	1.5
Rollerleveler	-	1.6	1.6
Rollerpath			
Continuous	-	1.5	1.5
Interval	-	2.0	2.0
Reversing mill	-	1.8	1.8
Cutter			
Continuous*	-	1.5	1.5
Cranktype*	1.0	1.0	1.0
Continuous cas ng driving device	-	1.4	1.4
Rollingmill			
Reversing cogging mill	-	2.5	2.5
Reversing plate slab mill	-	2.5	2.5
Reversingwire mill	-	1.8	1.8
Reversing thin plate mill	-	2.0	2.0
Reversing middle thickness plate mill	-	1.8	1.8
Roll gap adjus ng and driving device	0.9	1.0	-

Driven equipment	Daily operatung time with load (hour) ≤2	>2-10	>10
Conveyingmachine			
Bucket conveyor	-	1.4	1.5
Winch	1.4	1.6	1.6
Hoist	-	1.5	1.8
Belt conveyor≤150kW	1.0	1.2	1.3
Belt conveyor≥150kW	1.1	1.3	1.4
Elevators forgoods*	-	1.2	1.5
Elevators for customers*	-	1.5	1.8
Scraper conveyor	-	1.2	1.5
Automatic ladder	1.0	1.2	1.4
Rail traveling mechanism	-	1.5	-
Various frequency device	-	1.8	2.0
Reciprocating compressor	-	1.8	1.9
Hoisting mechanism**			
Rotary mechanism*		1.4	1.8
Pitching mechanism		1.1	1.4
Traveling mechanism		1.6	2.0
Lifting mechanism		1.1	1.4
Jibcrane		1.2	1.6
Cooling tower			
Cooling tower fan	-	-	2.0
Fan (Sha flow and centrifugal type)	-	1.4	1.5
Food industry			
Sugarproduction	-	-	1.7
Sugar-cane cutter*			
Sugarcranemill	-	-	1.7
Beet sugar produc on			
Beet masher	-	-	1.2
Squeezemachine,mechanicalrefrigerator,			
Cooking machine	-	-	1.4
Beet cleaner			
Beet chopper	-	-	1.5
Paper-making machinery			
Various kinds***	-	1.8	2.0
Pulper driving device	Supply goods according to customer requirements		
Centrifugal compressor	-	1.4	1.5
Rope way cable car			
Delivery ropeway	-	1.3	1.4
Cableway of shuttle system	-	1.6	1.8
T rod elevator	-	1.3	1.4
Continuous cableway	-	1.4	1.6
Cement industry			
Concreteblender	-	1.5	1.5
Crusher**	-	1.2	1.4
Rotarykiln	-	-	2.0
Tubemill	-	-	2.0
Powderconcentrator	-	1.6	1.6
Rollerpress	-	-	2.0

Driven equipment factor f1

Driven equipment	Daily operating time with load (hour) ≤2	>2-10	>10	Driven equipment	Daily operating time with load (hour) ≤2	>2-10	>10
Wood industry				Plastics industry			
Barking machine				Miller, compound grinding,			
Feed drive	1.25	1.25	1.50	Coating,fil,m	1.25	1.25	1.25
Main drive	1.75	1.75	1.75	Conveyingpipe,Pullingrod,thintype			
Conveyor				Pipetype,Piledrawer	1.25	1.25	1.50
Burner,repeating saw,	1.25	1.25	1.50	Continuousmixer,Calender,	1.50	1.50	1.50
Rotarytower,transittransport				Blowfilm,toplasticizing	1.75	1.75	1.75
Mainloading,heavyloading	1.50	1.50	1.50	Batchmixer			
Mainoriginalwood,landbase	1.75	1.75	2.00				
Conveyingchain							
Floor	1.50	1.50	1.50	Rubber industry			
Green-wood	1.50	1.50	1.75	Continuous strong inner mixer,Mix roller,	1.50	1.50	1.50
Cutting Chain				Batch feeding mixer(except for double sticks)			
Sawtransmission,traction	1.50	1.50	1.75	Refiner,calender			
Peeling barrel	1.75	1.75	2.00	Double roller clamp feeding and mixed miller	1.25	1.25	1.50
Feed drive				Batch strong inner mixer,Double stick single groove grainstick			
Edging,woodtrimmer,				Miller heater,double sticks			
Planer feed,assorting table,	1.25	1.25	1.50	Batch feeding mixer	1.75	1.75	1.75
Automatic in cline lifting				Grinder,Crusherheater,double			
Multi-shaft feed, raw wood	1.75	1.75	1.75	Rolls,Batch charing grinder			
Transportation and rotation				Waveroll crusher	2.00	2.00	2.00
Transportation							
Charging tray,				Generator and exciter	1.00	1.00	1.25
Plywoodlathedriv,	1.50	1.50	1.75	Hammer crusher	1.75	1.75	2.00
Conveying chain, Lifting				Sand miller	1.25	1.25	1.50

⚠ Note: 1. Determine required power P2 of the driven equipment;

*) Determine rated power according to maximum torque

**) The actual service factor should be selected according to accurate loading classification, for specific information, please consult us.

***) It is necessary to check thermal capacity.

2. The factors are experience value. The premise of using these factors is that the above mechanical equipment should conform to common design regulation and loading conditions. If there is special situation, please consult us.

3. For machines that are not listed in this table, please consult us.

6 Key to symbols

Symbols	Instruction	Unit
i	Actual ratio	/
i_N	Nominal ratio	
i_{ex}	Exact ratio	
T_2	Output torque	N·m
T_{2N}	Reted output torque	
T_A	Max.Torque occurring on input shaft, e.g.Peak operating,starting or braking torque	
$T_{n2atmax}$	Nominal output torque at highest speed	
$T_{n2atmin}$	Nominal output torque at lowest speed	
P_{1N}	Rated input power	kW
P_{GA}	Nominal thermal capacity of gearbox without auxiliary cooling equipment	
P_{GB}	Nominal thermal capacity gearbox with cooling fan	
P_{GD}	Normal thermal capacity of gearbox with water-oil cooler	
P_1	Input power	
P_2	Required power of driven machine	
f_1	Driven machine factor	/
f_2	Prime mover factor	
f_3	Peak load factor	
f_4	Thermal factor(Without auxiliary cooling,or witho fan cooling)	
f_5	Thermal factor(with water-oil cooler)	
f_8	Oil supply factor for vertical gearbox	
S_F	Safety factor of gearbox	
n_1	Input speed	r/min
n_2	Output speed	
n_{2N}	Nominal output speed	
η	Efficiency	/
f	Motor frequency	Hz
U_m	Motor voltage	V
ED	Operating cycle per hour	%

7 Selection to example

Known conditions:

Prime mover:

Motor power: 90kW
Motor speed: n1=1450r/min
Maximum starting torque: TA=860N.m
(This value is usually provided by the users.If not,normal torquex1.6 preails)

Driven equipment (working machine):

Type: Belt conveyor
Speed: n2=33r/min
Required power: P2=72kW
Duty: 12 hours/day
Starts per hour: 7
Operating cycle per hour: 100%
Ambient temperature: 40°C
Place of installation: Outdoor mounting
Altitude: 500m

Gear box:

Bevel-helical gear unit, horizontal mounting, with parallel key
solid shaft output
Shaft arrangement form C
Output shaft direction of rotation: run clockwise to output sha
With backstop (accessory code UB11)

Selection procedure:

1. Calculation of ratio:
i=n1/n2=1450/33=43.9 iN=45
2. Determine rated power of gear box
P1=P2/η=72/(94%)=76.6kW
P1N≥P1·f1·f2·SF=76.6×1.3×1×1.4=139.4kW
Refer to transmission capacity table B3, select size 10 P1N=146kW
3.33·P1=3.33×76.6=255.1kW≥P1N Satisfy requirements
3.Peak torque verification
P1N≥TA·n1·f3/9550 =860×1450×0.65/9550=84.9kW
P1N=146kW≥84.9kW Satisfy requirements
4.Verify thermal capacity:
PGA·f4 ·f8=80.8×0.75×1=60.6kW≤P1=76.6kW
Thermal capacity not sufficient
PGB·f4·f8=180×0.75×1=135kW≥P1=76.6kW
Thermal capacity is sufficient
When gear unit with cooling fan, thermal capacity is sufficient.
Fan accessory code is UF 21
5.Determine gear unit type:B310HSC-45+UF21+UB11

8 Transmission capacity

8.1 H2 (iN=8-20)

Code	i_N	n_1 (r/min)	n_{2N} (r/min)	H219			H220			H221			H222		
				T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)
B80	8	1740	217.5	330	8.047	*				460	8.047	*			
		1450	181.3			*						*			
		1150	143.8			4938*						*			
		960	120.0			4122						5746			
B90	9	1740	193.3	330	8.824	*	380	9.106	*	460	8.824	*	520	8.880	*
		1450	161.1			*			*			*			*
		1150	127.8			4504*			5025*			*			*
		960	106.7			3760			4195			5240			5887
C10	10	1740	174.0	330	9.963	*	380	9.985	*	460	9.963	*	520	9.737	*
		1450	145.0			5029*			*			*			*
		1150	115.0			3989*			4583*			*			*
		960	96.0			3330			3826			4641			5368
C11	11.2	1740	155.4	330	11.176	5380*	380	11.274	*	460	11.176	*	520	10.994	*
		1450	129.5			4483*			5118*			*			*
		1150	102.7			3556			4059*			4956*			*
		960	85.7			2968			3388			4138			4755
C13	12.5	1740	139.2	330	12.641	4756*	380	12.647	*	460	12.641	*	520	12.333	*
		1450	116.0			3964			4562*			*			*
		1150	92.0			3144			3618*			4382*			5077*
		960	76.8			2624			3020			3658			4238
C14	14	1740	124.3	330	14.074	4272*	380	14.304	4840*	460	14.074	*	520	13.949	*
		1450	103.6			3560			4034			4963*			*
		1150	82.1			2824			3199			3936*			4489*
		960	68.6			2357			2670			3286			3747
C16	16	1740	108.8	330	15.736	3821*	380	15.926	4347*	460	15.736	5326*	520	15.531	*
		1450	90.6			3184			3623			4438*			5084*
		1150	71.9			2525			2873			3520*			4032*
		960	60.0			2108			2399			2939			3366
C18	18	1740	96.7	330	17.538	3428*	380	17.807	3888*	460	17.538	4779*	520	17.365	5456*
		1450	80.6			2857			3240			3982*			4547*
		1150	63.9			2266			2570			3158*			3606*
		960	53.3			1891			2145			2637			3010
C20	20	1740	87.0				380	19.846	3489*				520	19.354	4895*
		1450	72.5						2907						4079*
		1150	57.5						2306						3235*
		960	48.0						1925						2701

Note: Forced lubrication required on horizontal gearbox.

* On request.

H223			H224			H225			H226			n_{2N} (r/min)	n_1 (r/min)	i_N	Code
T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)				
640	7.711	*										217.5	1740	8	B80
		*										181.3	1450		
		*										143.8	1150		
		8343*										120.0	960		
640	8.442	*	725	8.739	*							193.3	1740	9	B90
		*			*							161.1	1450		
		*			*							127.8	1150		
		7621*			8340*							106.7	960		
640	9.722	*	725	9.568	*	860	9.893	*	1030	9.914	*	174.0	1740	10	C10
		*			*			*			*	145.0	1450		
		*			*			*			*	115.0	1150		
		6617*			7617*			8739*			10444*	96.0	960		
640	10.727	*	725	11.018	*	860	11.324	*	1030	11.347	*	155.4	1740	11.2	C11
		*			*			*			*	129.5	1450		
		*			*			*			*	102.7	1150		
		5997			6615*			7634*			9125*	85.7	960		
640	11.887	*	725	12.157	*	860	12.447	*	1030	12.474	*	139.2	1740	12.5	C13
		*			*			*			*	116.0	1450		
		*			*			*			*	92.0	1150		
		5412			5995*			6945*			8300*	76.8	960		
640	13.809	*	725	13.472	*	860	13.744	*	1030	13.773	*	124.3	1740	14	C14
		*			*			*			*	103.6	1450		
		*			*			*			*	82.1	1150		
		4659			5410			6290*			7518*	68.6	960		
640	15.316	*	725	15.651	*	860	15.974	*	1030	16.007	*	108.8	1740	16	C16
		*			*			*			*	90.6	1450		
		*			*			*			*	71.9	1150		
		4201			4657			5412*			6468*	60.0	960		
640	17.064	*	725	17.358	*	860	17.647	*	1030	17.684	*	96.7	1740	18	C18
		*			*			*			*	80.6	1450		
		*			*			*			*	63.9	1150		
		3770			4199			4899*			5855*	53.3	960		
			725	19.339	*							87.0	1740	20	C20
					*							72.5	1450		
					*							57.5	1150		
					3769							48.0	960		

	Note: Forced lubrication required on horizontal gearbox.
*	On request.

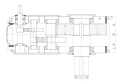
8.2 H3 (iN=16-90)

Code	i_N	n_1 (r/min)	n_{2N} (r/min)	H319			H320			H321			H322		
				T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)
C16	16	1740	108.8	330	15.210	3953*	380	15.368	4505*						
		1450	90.6			3294			3754						
		1150	71.9			2613			2978						
		960	60.0			2181			2486						
C18	18	1740	96.7	330	17.428	3450*	380	17.212	4023*	460	17.090	4904*			
		1450	80.6			2875			3352			4087			
		1150	63.9			2280			2659			3241			
		960	53.3			1903			2219			2706			
C20	20	1740	87.0	330	19.460	3090*	380	19.722	3511*	460	20.000	4191*	520	18.859	5024*
		1450	72.5			2575			2926			3492			4186
		1150	57.5			2042			2320			2770			3320
		960	48.0			1705			1937			2312			2772
C22	22.4	1740	77.7	330	21.809	2757*	380	22.021	3144*	460	22.787	3678*	520	22.070	4293*
		1450	64.7			2297			2620			3065			3577
		1150	51.3			1822			2078			2431			2837
		960	42.9			1521			1735			2029			2368
C25	25	1740	69.6	330	24.655	2439*	380	24.678	2806*	460	24.900	3366*	520	25.145	3768*
		1450	58.0			2032			2338			2805			3140
		1150	46.0			1612			1854			2225			2490
		960	38.4			1345			1548			1857			2079
C28	28	1740	62.1	330	26.667	2255*	380	27.899	2482*	460	28.148	2978*	520	27.478	3448*
		1450	51.8			1879			2068			2481			2873
		1150	41.1			1490			1640			1968			2279
		960	34.3			1244			1369			1643			1902
C32	31.5	1740	55.2	330	30.556	1968*	380	30.175	2294*	460	31.046	2700*	520	31.062	3050*
		1450	46.0			1640			1912			2250			2542
		1150	36.5			1301			1516			1784			2016
		960	30.5			1086			1266			1489			1683
C36	35.5	1740	49.0	330	34.118	1726*	380	34.576	2002*	460	34.604	2422*	520	34.259	2766*
		1450	40.8			1469			1669			2018			2305
		1150	32.4			1165			1323			1601			1828
		960	27.0			972			1105			1336			1526
C40	40	1740	43.5	330	38.235	1573*	380	38.607	1793*	460	39.118	2143*	520	38.186	2481*
		1450	36.3			1310			1494			1785			2068
		1150	28.8			1039			1185			1416			1640
		960	24.0			868			989			1182			1369
C45	45	1740	38.7	330	43.226	1391*	380	43.266	1600*	460	43.144	1943*	520	43.167	2195
		1450	32.2			1159			1334			1619			1829
		1150	25.6			919			1058			1284			1451
		960	21.3			767			883			1072			1211
C50	50	1740	34.8	330	48.276	1245	380	48.913	1415*	460	48.322	1734*	520	47.610	1990
		1450	29.0			1038			1180			1445			1658
		1150	23.0			823			936			1146			1315
		960	19.2			687			781			957			1098
C56	56	1740	31.1	330	55.172	1090	380	54.628	1267	460	54.260	1545*	520	53.324	1777
		1450	25.9			908			1056			1287			1481
		1150	20.5			720			838			1021			1174
		960	17.1			601			699			852			980
C63	63	1740	27.6	330	63.846	942	380	62.432	1109	460	60.025	1396*	520	59.876	1582
		1450	23.0			785			924			1164			1319
		1150	18.3			622			733			923			1046
		960	15.2			520			612			770			873
C71	71	1740	24.5	330	70.833	849	380	72.247	958	460	68.119	1230*	520	66.239	1430
		1450	20.4			707			799			1025			1192
		1150	16.2			561			633			813			945
		960	13.5			468			529			679			789
C80	80	1740	21.8	330	79.091	760	380	80.154	864				520	75.170	1260
		1450	18.1			634			720						1050
		1150	14.4			502			571						833
		960	12.0			419			477						695
C90	90	1740	19.3				380	89.498	774						
		1450	16.1						645						
		1150	12.8						511						
		960	10.7						427						

Note: Forced lubrication required on horizontal gearbox.

* On request.

H323			H324			H325			H326			n_{2N} (r/min)	n_1 (r/min)	i_N	Code
T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)				
												108.8	1740	16	C16
												90.6	1450		
												71.9	1150		
												60.0	960		
640	16.768	*				860	17.104	*	1030	17.140	*	96.7	1740	18	C18
		*						*			*	80.6	1450		
		4596						6055			7236	63.9	1150		
		3837						5054			6041	53.3	960		
640	19.624	*	725	19.004	*	860	19.962	*	1030	20.004	*	87.0	1740	20	C20
		*			*			*			*	72.5	1450		
		3927			4594			5188			6200	57.5	1150		
		3278			3835			4331			5176	48.0	960		
640	22.358	*	725	22.240	*	860	22.787	*	1030	22.835	*	77.7	1740	22.4	C22
		*			*			*			*	64.7	1450		
		3447			3926			4545			5432	51.3	1150		
		2877			3277			3794			4534	42.9	960		
640	24.432	*	725	25.339	*	860	25.852	*	1030	25.907	*	69.6	1740	25	C25
		*			*			*			*	58.0	1450		
		3154			3445			4006			4788	46.0	1150		
		2633			2876			3344			3997	38.4	960		
640	27.619	*	725	27.689	*	860	28.194	*	1030	28.253	*	62.1	1740	28	C28
		*			*			*			*	51.8	1450		
		2790			3153			3673			4390	41.1	1150		
		2329			2632			3066			3665	34.3	960		
640	30.462	*	725	31.301	*	860	31.688	*	1030	31.755	*	55.2	1740	31.5	C32
		*			*			*			*	46.0	1450		
		2530			2789			3268			3906	36.5	1150		
		2112			2328			2728			3261	30.5	960		
640	33.767	*	725	34.523	*	860	36.845	*	1030	36.922	*	49.0	1740	35.5	C36
		*			*			*			*	40.8	1450		
		2282			2529			2811			3359	32.4	1150		
		1905			2111			2346			2804	27.0	960		
640	38.172	*	725	38.270	*	860	40.181	*	1030	40.266	*	43.5	1740	40	C40
		*			*			*			*	36.3	1450		
		2019			2281			2577			3080	28.8	1150		
		1685			1904			2152			2571	24.0	960		
640	42.101	*	725	43.262	*	860	45.162	*	1030	45.257	*	38.7	1740	45	C45
		*			*			*			*	32.2	1450		
		1831			2018			2293			2741	25.6	1150		
		1528			1685			1914			2288	21.3	960		
640	47.154	*	725	47.715	*	860	49.547	*	1030	49.651	*	34.8	1740	50	C50
		2061			2307			*			*	29.0	1450		
		1634			1830			2090			2498	23.0	1150		
		1364			1527			1745			2085	19.2	960		
640	52.948	*	725	53.441	*	860	55.308	*	1030	55.424	*	31.1	1740	56	C56
		1835			2060			*			*	25.9	1450		
		1456			1634			1872			2238	20.5	1150		
		1215			1364			1563			1868	17.1	960		
640	58.574	*	725	60.008	*	860	61.924	*	1030	62.054	*	27.6	1740	63	C63
		1659			1834			2109			*	23.0	1450		
		1316			1455			1672			1999	18.3	1150		
		1098			1214			1396			1669	15.2	960		
640	66.472	*	725	66.384	*	860	68.221	*	1030	68.365	*	24.5	1740	71	C71
		1462			1658			1914			2288	20.4	1450		
		1159			1315			1518			1814	16.2	1150		
		968			1098			1267			1515	13.5	960		
			725	75.335	*	860	77.002	*	1030	77.164	*	21.8	1740	80	C80
					1461			1696			2027	18.1	1450		
					1159			1345			1607	14.4	1150		
					967			1123			1342	12.0	960		
												19.3	1740	90	C90
												16.1	1450		
												12.8	1150		
												10.7	960		



8.3 H4 (iN=63-450)

Code	i_N	n_1 (r/min)	n_{2N} (r/min)	H419			H420			H421			H422		
				T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)
C63	63	1740	27.6												
		1450	23.0												
		1150	18.3												
		960	15.2												
C71	71	1740	24.5	330	68.391	879	380	68.635	1009	460	67.651	1239	520	65.724	1442
		1450	20.4			733			841			1032			1201
		1150	16.2			581			667			819			953
		960	13.5			485			557			684			795
C80	80	1740	21.8	330	78.997	761	380	77.390	895	460	77.054	1088	520	74.653	1269
		1450	18.1			634			746			906			1058
		1150	14.4			503			591			719			839
		960	12.0			420			494			600			700
C90	90	1740	19.3	330	90.115	667	380	89.391	775	460	84.253	995	520	85.029	1114
		1450	16.1			556			645			829			929
		1150	12.8			441			512			657			736
		960	10.7			368			427			549			615
D10	100	1740	17.4	330	96.552	623	380	101.972	679	460	93.959	892	520	92.974	1019
		1450	14.5			519			566			743			849
		1150	11.5			412			449			590			673
		960	9.6			344			375			492			562
D11	112	1740	15.5	330	104.338	576	380	109.256	634	460	106.894	784	520	103.685	914
		1450	12.9			480			528			653			761
		1150	10.3			381			419			518			604
		960	8.6			318			350			433			504
D13	125	1740	13.9	330	126.083	477	380	118.067	586	460	120.939	693	520	117.958	803
		1450	11.6			397			489			578			669
		1150	9.2			315			388			458			531
		960	7.7			263			324			382			443
D14	140	1740	12.4	330	145.636	413	380	142.673	485	460	137.749	608	520	133.457	710
		1450	10.4			344			404			507			592
		1150	8.2			273			321			402			469
		960	6.9			228			268			336			392
D16	160	1740	10.9	330	166.133	362	380	164.799	420	460	150.620	556	520	152.007	623
		1450	9.1			302			350			464			519
		1150	7.2			239			278			368			412
		960	6.0			200			232			307			344
D18	180	1740	9.7	330	178.000	338	380	187.993	368	460	167.970	499	520	166.210	570
		1450	8.1			281			307			416			475
		1150	6.4			223			243			330			377
		960	5.3			186			203			275			314
D20	200	1740	8.7	330	192.355	313	380	201.421	344	460	191.094	439	520	185.357	511
		1450	7.3			260			286			365			426
		1150	5.8			207			227			290			338
		960	4.8			172			190			242			282
D22	224	1740	7.8	330	222.500	270	380	217.665	318	460	215.962	388	520	210.874	449
		1450	6.5			225			265			323			374
		1150	5.1			179			210			256			297
		960	4.3			149			175			214			248
D25	250	1740	7.0	330	248.586	242	380	251.776	275	460	248.008	338	520	238.316	398
		1450	5.8			202			229			282			331
		1150	4.6			160			182			223			263
		960	3.8			133			152			186			219
D28	280	1740	6.2	330	280.185	215	380	281.295	246	460	283.836	295	520	273.679	346
		1450	5.2			179			205			246			288
		1150	4.1			142			163			195			229
		960	3.4			118			136			163			191
D32	315	1740	5.5	330	309.720	194	380	317.052	218	460	312.773	268	520	313.215	302
		1450	4.6			162			182			223			252
		1150	3.7			128			144			177			200
		960	3.0			107			120			148			167
D36	355	1740	4.9	330	348.261	173	380	350.473	198	460	351.938	238	520	345.147	275
		1450	4.1			144			165			198			229
		1150	3.2			114			131			157			181
		960	2.7			95			109			131			151
D40	400	1740	4.4	330	385.667	156	380	394.085	176	460	387.004	217	520	388.367	244
		1450	3.6			130			146			180			203
		1150	2.9			103			116			143			161
		960	2.4			86			97			119			135
D45	450	1740	3.9				380	436.412	159				520	427.062	222
		1450	3.2						132						185
		1150	2.6						105						147
		960	2.1						88						122

H423			H424			H425			H426			n_{2N}	n_1	i_N	Code
T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	(r/min)	(r/min)		
640	58.120	2006				860	60.164	2604	1030	60.291	3113	27.6	1740	63	C63
		1672						2170			2594	23.0	1450		
		1326						1721			2057	18.3	1150		
		1107						1437			1717	15.2	960		
640	66.015	1766	725	65.869	2005	860	68.603	2284	1030	68.748	2730	24.5	1740	71	C71
		1472			1671			1903			2275	20.4	1450		
		1167			1325			1510			1804	16.2	1150		
		975			1106			1260			1506	13.5	960		
640	75.191	1551	725	74.817	1766	860	78.449	1997	1030	78.614	2387	21.8	1740	80	C80
		1292			1471			1664			1989	18.1	1450		
		1025			1167			1320			1578	14.4	1150		
		856			974			1102			1317	12.0	960		
640	82.216	1418	725	85.216	1550	860	85.978	1822	1030	86.159	2178	19.3	1740	90	C90
		1182			1292			1519			1815	16.1	1450		
		937			1024			1204			1440	12.8	1150		
		783			855			1005			1202	10.7	960		
640	91.688	1272	725	93.179	1418	860	97.636	1605	1030	97.842	1918	17.4	1740	100	D10
		1060			1181			1337			1598	14.5	1450		
		841			937			1061			1268	11.5	1150		
		702			782			885			1058	9.6	960		
640	104.309	1118	725	103.913	1271	860	106.835	1467	1030	107.060	1753	15.5	1740	112	D11
		932			1059			1222			1461	12.9	1450		
		739			840			969			1159	10.3	1150		
		617			701			809			967	8.6	960		
640	118.015	988	725	118.217	1117	860	122.050	1284	1030	122.307	1534	13.9	1740	125	D13
		823			931			1070			1279	11.6	1450		
		653			739			849			1014	9.2	1150		
		545			616			708			847	7.7	960		
640	134.419	867	725	133.750	988	860	139.566	1123	1030	139.860	1342	12.4	1740	140	D14
		723			823			936			1118	10.4	1450		
		573			653			742			887	8.2	1150		
		479			545			619			740	6.9	960		
640	146.978	793	725	152.341	867	860	152.961	1024	1030	153.283	1224	10.9	1740	160	D16
		661			723			854			1020	9.1	1450		
		524			573			677			809	7.2	1150		
		438			478			565			675	6.0	960		
640	163.910	711	725	166.575	793	860	173.702	902	1030	174.067	1078	9.7	1740	180	D18
		593			661			752			898	8.1	1450		
		470			524			596			713	6.4	1150		
		393			438			498			595	5.3	960		
640	186.474	625	725	185.764	711	860	190.067	824	1030	190.467	985	8.7	1740	200	D20
		521			593			687			821	7.3	1450		
		413			470			545			651	5.8	1150		
		345			392			455			544	4.8	960		
640	210.741	553	725	211.337	625	860	218.848	716	1030	219.309	856	7.8	1740	224	D22
		461			521			597			713	6.5	1450		
		366			413			473			566	5.1	1150		
		305			345			395			472	4.3	960		
640	242.012	482	725	238.840	553	860	243.164	644	1030	243.676	770	7.0	1740	250	D25
		402			461			537			642	5.8	1450		
		318			366			426			509	4.6	1150		
		266			305			356			425	3.8	960		
640	276.974	421	725	274.280	482	860	281.393	557	1030	281.985	666	6.2	1740	280	D28
		351			401			464			555	5.2	1450		
		278			318			368			440	4.1	1150		
		232			266			307			367	3.4	960		
640	305.211	382	725	313.904	421	860	312.188	502	1030	312.845	600	5.5	1740	315	D32
		318			351			418			500	4.6	1450		
		253			278			332			396	3.7	1150		
		211			232			277			331	3.0	960		
640	343.430	340	725	345.906	382	860	348.582	450	1030	349.315	537	4.9	1740	355	D36
		283			318			375			448	4.1	1450		
		224			252			297			355	3.2	1150		
		187			211			248			296	2.7	960		
640	377.648	309	725	389.220	339							4.4	1740	400	D40
		257			283							3.6	1450		
		204			224							2.9	1150		
		170			187							2.4	960		
			725	428.001	309							3.9	1740	450	D45
					257							3.2	1450		
					204							2.6	1150		
					170							2.1	960		

8.4 B3 (iN=16-90)

Code	i_N	n_1 (r/min)	n_{2N} (r/min)	B319			B320			B321			B322		
				T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)
C16	16	1740	108.8	330	15.749	3818*	380	15.809	4380*						
		1450	90.6			3182*			3650*						
		1150	71.9			2523*			2895*						
		960	60.0			2106			2416						
C18	18	1740	96.7	330	18.235	3297*	380	17.821	3885*	460	17.593	4764*			
		1450	80.6			2748*			3238*			3970*			
		1150	63.9			2179*			2568*			3149*			
		960	53.3			1819			2143			2628			
C20	20	1740	87.0	330	19.723	3048*	380	20.635	3355*	460	19.832	4226*	520	19.414	4880*
		1450	72.5			2540*			2796*			3522*			4067*
		1150	57.5			2015			2218*			2793*			3225*
		960	48.0			1682			1851			2332			2693
C22	22.4	1740	77.7	330	23.098	2603*	380	22.318	3102*	460	22.963	3650*	520	21.884	4329*
		1450	64.7			2169			2585*			3042*			3608*
		1150	51.3			1720			2050			2412			2861
		960	42.9			1436			1712			2014			2389
C25	25	1740	69.6	330	24.449	2459*	380	26.137	2649*	460	24.837	3374*	520	25.340	3739*
		1450	58.0			2049			2207			2812*			3116*
		1150	46.0			1625			1751			2230*			2471*
		960	38.4			1357			1461			1862			2063
C28	28	1740	62.1	330	27.560	2182*	380	27.665	2503*	460	29.086	2882*	520	27.407	3457*
		1450	51.8			1818			2086			2401			2881*
		1150	41.1			1442			1654			1904			2285*
		960	34.3			1204			1381			1590			1907
C32	31.5	1740	55.2	330	31.912	1884*	380	31.186	2059*	460	31.912	2626*	520	32.097	2952*
		1450	46.0			1570			1850			2189			2460
		1150	36.5			1245			1467			1736			1951
		960	30.5			1040			1225			1449			1629
C36	35.5	1740	49.0	330	34.516	1742*	380	36.111	1917*	460	34.516	2428*	520	35.215	2690*
		1450	40.8			1452			1598			2023			2242
		1150	32.4			1151			1267			1605			1778
		960	27.0			961			1058			1340			1484
C40	40	1740	43.5	330	40.422	1487*	380	39.057	1773*	460	40.422	2073*	520	38.088	2214*
		1450	36.3			1240			1477			1728			2073
		1150	28.8			983			1172			1370			1644
		960	24.0			821			978			1144			1372
C45	45	1740	38.7	330	43.029	1397*	380	45.740	1514*	460	43.029	1948*	520	44.606	2124*
		1450	32.2			1164			1261			1623			1770
		1150	25.6			924			1000			1287			1404
		960	21.3			771			835			1075			1172
C50	50	1740	34.8	330	49.649	1211*	380	48.691	1422*	460	49.649	1688*	520	47.483	1995*
		1450	29.0			1009			1185			1407			1663
		1150	23.0			800			940			1116			1319
		960	19.2			668			785			931			1101
C56	56	1740	31.1	330	53.787	1118*	380	56.182	1232*	460	53.787	1558*	520	54.788	1729*
		1450	25.9			932			1027			1299			1441
		1150	20.5			739			814			1030			1143
		960	17.1			617			680			860			954
C63	63	1740	27.6	330	60.632	992*	380	60.864	1138*	460	60.632	1382*	520	59.354	1596*
		1450	23.0			826			948			1152			1330
		1150	18.3			655			752			914			1055
		960	15.2			547			628			763			881
C71	71	1740	24.5	330	69.542	865*	380	68.610	1009*	460	69.542	1205*	520	66.908	1416*
		1450	20.4			720			841			1004			1180
		1150	16.2			571			667			797			936
		960	13.5			477			557			665			781
C80	80	1740	21.8	330	75.790	793*	380	78.693	880*	460	75.790	1106*	520	76.741	1235*
		1450	18.1			661			733			922			1029
		1150	14.4			524			581			731			816
		960	12.0			438			485			610			681
C90	90	1740	19.3	330	85.570	703*	380	85.763	807*	460	85.570	979*	520	83.635	1133*
		1450	16.1			586			673			816			944
		1150	12.8			464			534			647			749
		960	10.7			388			445			540			625

Note: Forced lubrication required on horizontal gearbox.

* On request.

B323			B324			B325			B326			n_{2N} (r/min)	n_1 (r/min)	i_N	Code
T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)				
												108.8	1740	16	C16
												90.6	1450		
												71.9	1150		
												60.0	960		
												96.7	1740	18	C18
												80.6	1450		
												63.9	1150		
												53.3	960		
640	19.652	*										87.0	1740	20	C20
		*										72.5	1450		
		*										57.5	1150		
		3274										48.0	960		
640	22.215	*	725	22.272	*	860	22.541	*	1030	22.588	*	77.7	1740	22.4	C22
		*			*			*			*	64.7	1450		
		*			*			*			*	51.3	1150		
		2896			3272			3835			4584	42.9	960		
640	24.988	*	725	25.177	*	860	25.098	*	1030	25.151	*	69.6	1740	25	C25
		*			*			*			*	58.0	1450		
		*			*			*			*	46.0	1150		
		2575			2895			3445			4117	38.4	960		
640	28.386	*	725	28.320	*	860	28.143	*	1030	28.202	*	62.1	1740	28	C28
		*			*			*			*	51.8	1450		
		*			*			*			*	41.1	1150		
		2266			2573			3072			3671	34.3	960		
640	30.704	*	725	32.171	*	860	32.125	*	1030	32.192	*	55.2	1740	31.5	C32
		*			*			*			*	46.0	1450		
		*			*			*			*	36.5	1150		
		2095			2265			2691			3216	30.5	960		
640	34.537	*	725	34.797	*	860	35.770	*	1030	35.845	*	49.0	1740	35.5	C36
		*			*			*			*	40.8	1450		
		*			*			*			*	32.4	1150		
		1863			2094			2417			2889	27.0	960		
640	39.232	*	725	39.141	*	860	40.109	*	1030	40.194	*	43.5	1740	40	C40
		*			*			*			*	36.3	1450		
		*			*			*			*	28.8	1150		
		1640			1862			2155			2576	24.0	960		
640	42.633	*	725	44.463	*	860	43.300	*	1030	43.391	*	38.7	1740	45	C45
		*			*			*			*	32.2	1450		
		*			*			2392			*	25.6	1150		
		1508			1639			1997			2386	21.3	960		
640	49.078	*	725	48.351	*	860	50.059	*	1030	50.164	*	34.8	1740	50	C50
		*			*			*			*	29.0	1450		
		1570			1806			2069			2473	23.0	1150		
		1311			1507			1727			2064	19.2	960		
640	52.853	*	725	55.622	*	860	53.003	*	1030	53.115	*	31.1	1740	56	C56
		*			*			*			*	25.9	1450		
		1458			1570			1954			2335	20.5	1150		
		1217			1310			1631			1949	17.1	960		
640	60.728	*	725	59.901	*	860	60.071	*	1030	60.197	*	27.6	1740	63	C63
		*			*			*			*	23.0	1450		
		1269			1457			1724			2060	18.3	1150		
		1059			1217			1439			1720	15.2	960		
640	67.861	*	725	68.825	*	860	67.805	*	1030	67.948	*	24.5	1740	71	C71
		*			*			*			*	20.4	1450		
		1136			1268			1527			1825	16.2	1150		
		948			1059			1275			1524	13.5	960		
640	74.223	*	725	76.909	*	860	80.134	*	1030	80.302	*	21.8	1740	80	C80
		*			*			*			*	18.1	1450		
		1038			1135			1292			1545	14.4	1150		
		867			948			1079			1289	12.0	960		
			725	84.120	*							19.3	1740	90	C90
					1309							16.1	1450		
					1038							12.8	1150		
					866							10.7	960		

Note: Forced lubrication required on horizontal gearbox.

* On request.

8.5 B4 (iN=90-400)

Code	i_N	n_1 (r/min)	n_{2N} (r/min)	B419			B420			B421			B422		
				T_{2N} (kN·m)	i ex	P_{1N} (kW)	T_{2N} (kN·m)	i ex	P_{1N} (kW)	T_{2N} (kN·m)	i ex	P_{1N} (kW)	T_{2N} (kN·m)	i ex	P_{1N} (kW)
C90	90	1740	19.3												
		1450	16.1												
		1150	12.8												
		960	10.7												
D10	100	1740	17.4	330	96.552	623*	380	96.402	718*	460	96.644	867*	520	94.100	1007*
		1450	14.5			519			598			723			839
		1150	11.5			412			475			573			665
		960	9.6			344			396			478			555
D11	112	1740	15.5	330	111.250	540*	380	109.256	634*	460	107.981	776*	520	106.647	888*
		1450	12.9			450			528			647			740
		1150	10.3			357			419			513			587
		960	8.6			298			350			428			490
D13	125	1740	13.9	330	125.409	479*	380	125.888	550*	460	121.724	689*	520	119.158	795*
		1450	11.6			400			458			574			663
		1150	9.2			317			363			455			526
		960	7.7			265			303			380			439
D14	140	1740	12.4	330	145.211	414*	380	141.910	488*	460	140.944	595*	520	134.324	705*
		1450	10.4			345			407			496			588
		1150	8.2			274			322			393			466
		960	6.9			228			269			328			389
D16	160	1740	10.9	330	157.059	383*	380	164.317	421*	460	152.444	550*	520	155.533	609*
		1450	9.1			319			351			458			508
		1150	7.2			253			278			363			403
		960	6.0			211			232			303			336
D18	180	1740	9.7	330	178.000	338*	380	177.724	390*	460	172.770	485*	520	168.223	563*
		1450	8.1			281			325			404			469
		1150	6.4			223			257			321			372
		960	5.3			186			215			268			311
D20	200	1740	8.7	330	195.800	307*	380	201.421	344*	460	190.047	441*	520	190.653	497*
		1450	7.3			256			286			368			414
		1150	5.8			203			227			291			328
		960	4.8			169			190			243			274
D22	224	1740	7.8	330	225.923	266*	380	221.563	312*	460	219.285	382*	520	209.718	452*
		1450	6.5			222			260			319			376
		1150	5.1			176			207			253			299
		960	4.3			147			172			211			249
D25	250	1740	7.0	330	244.750	246*	380	255.650	271*	460	237.558	353*	520	241.982	392*
		1450	5.8			205			226			294			326
		1150	4.6			162			179			233			259
		960	3.8			136			149			195			216
D28	280	1740	6.2	330	275.900	218*	380	276.954	250*	460	267.793	313*	520	262.148	361*
		1450	5.2			182			208			261			301
		1150	4.1			144			165			207			239
		960	3.4			120			138			173			199
D32	315	1740	5.5	330	316.444	190*	380	312.203	222*	460	307.146	273*	520	295.512	321*
		1450	4.6			158			185			227			267
		1150	3.7			126			147			180			212
		960	3.0			105			122			151			177
D36	355	1740	4.9	330	344.875	174*	380	358.082	193*	460	334.741	250*	520	338.938	280*
		1450	4.1			145			161			209			233
		1150	3.2			115			128			165			185
		960	2.7			96			107			138			154
D40	400	1740	4.4				380	390.253	177*	460	377.934	222*	520	369.390	256*
		1450	3.6						148			185			214
		1150	2.9						117			147			170
		960	2.4						98			122			142

Note: Forced lubrication required on horizontal gearbox.

* On request.

B423			B424			B425			B426			n_{2N}	n_1	i_N	Code
T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	T_{2N} (kN·m)	i_{ex}	P_{1N} (kW)	(r/min)	(r/min)		
		*						*			*	19.3	1740		
640	83.212	1168				860	87.435	1493	1030	87.619	1785	16.1	1450	90	C90
		926						1184			1416	12.8	1150		
		773						989			1182	10.7	960		
		*			*			*			*	17.4	1740		
640	94.307	1030	725	94.307	1167	860	102.397	1275	1030	102.612	1524	14.5	1450	100	D10
		817			926			1011			1209	11.5	1150		
		682			773			844			1009	9.6	960		
		*			*			*			*	15.5	1740		
640	105.370	922	725	106.881	1030	860	110.184	1185	1030	110.416	1416	12.9	1450	112	D11
		731			817			940			1123	10.3	1150		
		611			682			785			938	8.6	960		
		*			*			*			*	13.9	1740		
640	118.781	818	725	119.420	922	860	124.207	1051	1030	124.469	1256	11.6	1450	125	D13
		649			731			834			996	9.2	1150		
		542			610			696			832	7.7	960		
		*			*			*			*	12.4	1740		
640	137.536	707	725	134.619	818	860	143.819	908	1030	144.122	1085	10.4	1450	140	D14
		560			649			720			861	8.2	1150		
		468			541			601			718	6.9	960		
		*			*			*			*	10.9	1740		
640	148.758	653	725	155.874	706	860	155.554	839	1030	155.881	1003	9.1	1450	160	D16
		518			560			666			796	7.2	1150		
		432			468			556			664	6.0	960		
		692			*			860			1028	9.7	1740		
640	168.593	576	725	168.593	653	860	182.171	717	1030	182.554	857	8.1	1450	180	D18
		457			518			568			679	6.4	1150		
		382			432			475			567	5.3	960		
		629			691			808			966	8.7	1740		
640	185.452	524	725	191.072	576	860	193.924	673	1030	194.332	805	7.3	1450	200	D20
		416			457			534			638	5.8	1150		
		347			381			446			533	4.8	960		
		545			628			700			837	7.8	1740		
640	213.983	454	725	210.179	524	860	223.758	584	1030	224.229	697	6.5	1450	224	D22
		360			415			463			553	5.1	1150		
		301			347			386			462	4.3	960		
		503			545			646			773	7.0	1740		
640	231.815	419	725	242.514	454	860	242.404	539	1030	242.915	644	5.8	1450	250	D25
		332			360			427			511	4.6	1150		
		278			301			357			426	3.8	960		
		446			503			573			685	6.2	1740		
640	261.319	372	725	262.724	419	860	273.256	478	1030	273.831	571	5.2	1450	280	D28
		295			332			379			453	4.1	1150		
		246			277			316			378	3.4	960		
		389			446			500			598	5.5	1740		
640	299.720	324	725	296.161	372	860	313.412	417	1030	314.072	498	4.6	1450	315	D32
		257			295			330			395	3.7	1150		
		215			246			276			330	3.0	960		
		357			389			459			548	4.9	1740		
640	326.648	297	725	339.683	324	860	341.570	382	1030	342.289	457	4.1	1450	355	D36
		236			257			303			362	3.2	1150		
		197			215			253			302	2.7	960		
					357							4.4	1740		
			725	370.202	297							3.6	1450	400	D40
					236							2.9	1150		
					197							2.4	960		

Note: Forced lubrication required on horizontal gearbox.

* On request.

9 Rated thermal capacity

9.1 H2 (kW)

Code	i_N		H219				H220				H221				H222				H223	H224	H225	H226
			960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740				
B80	8	PGA	*	*	*	*					*	*	*	*					*			
B90	9	PGA	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		
C10	10	PGA	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
C11	11.2	PGA	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
C13	12.5	PGA	301	*	*	*	289	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
C14	14	PGA	328	*	*	*	333	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
C16	16	PGA	341	*	*	*	354	*	*	*	336	*	*	*	*	*	*	*	*	*	*	*
C18	18	PGA	362	*	*	*	368	*	*	*	367	*	*	*	352	*	*	*	*	*	*	*
C20	20	PGA					378	*	*	*					372	*	*	*		*		

9.2 H3 (kW)

Code	i_N		H319				H320				H321				H322				H323	H324	H325	H326
			960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740				
C16	16	PGA	341	*	*	*																
C18	18	PGA	362	*	*	*	368	*	*	*	367	*	*	*					*		*	*
C20	20	PGA	361	264	*	*	378	*	*	*	373	*	*	*	372	*	*	*	*	*	*	*
C22	22.4	PGA	325	232	*	*	369	267	*	*	350	*	*	*	362	*	*	*	*	*	*	*
C25	25	PGA	323	234	*	*	333	235	*	*	363	*	*	*	343	*	*	*	*	*	*	*
C28	28	PGA	326	252	222	*	338	255	*	*	380	*	*	*	370	*	*	*	*	*	*	*
C32	31.5	PGA	327	267	246	*	341	274	249	*	394	276	*	*	389	*	*	*	*	*	*	*
C36	35.5	PGA	325	279	268	208	342	290	276	*	404	311	273	*	404	292	*	*	*	*	*	*
C40	40	PGA	317	279	272	223	336	293	283	227	401	322	293	*	407	310	269	*	*	*	*	*
C45	45	PGA	316	281	276	231	326	287	280	230	393	321	297	*	402	313	278	*	*	*	*	*
C50	50	PGA	320	300	304	280	332	309	313	285	410	365	360	303	410	356	344	274	*	*	*	*
C56	56	PGA	311	300	310	298	332	319	329	315	401	374	379	347	421	386	387	343	*	*	*	*
C63	63	PGA	295	293	307	307	324	320	336	334	393	382	397	386	413	398	411	394	*	*	*	*
C71	71	PGA	292	290	306	307	303	301	316	317	373	365	381	374	397	385	400	387	*	*	*	*
C80	80	PGA	277	277	292	295	299	299	315	317					377	368	384	376		*	*	*
C90	90	PGA					283	284	300	304												

* : **On request**

9.3 H4 (kW)

Code	iN		H419				H420				H421				H422				H423	H424	H425	H426
			960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740				
C63	63	PGA																	*		*	*
C71	71	PGA	292	290	306	307	303	301	316	317	373	365	381	374	397	385	400	387	*		*	*
C80	80	PGA	277	277	292	295	299	299	315	317	358	352	369	365	377	368	384	376	*		*	*
C90	90	PGA	263	264	280	284	283	284	300	304	349	345	363	362	361	355	372	368	*		*	*
D10	100	PGA	253	246	264	263	272	276	294	303	346	325	348	335	356	358	379	385	*		*	*
D11	112	PGA	243	241	259	262	260	257	276	279	340	329	352	349	350	335	358	351	*		*	*
D13	125	PGA	235	237	254	259	249	250	268	273	330	325	348	350	344	335	359	358	*		*	*
D14	140	PGA	227	231	248	255	241	245	263	271	313	314	336	343	334	332	356	361	*		*	*
D16	160	PGA	218	224	240	249	232	238	255	265	301	305	327	336	317	319	342	350	*		*	*
D18	180	PGA	208	216	232	243	224	232	249	261	297	306	329	342	304	313	335	348	*		*	*
D20	200	PGA	201	211	226	238	214	224	240	253	280	292	314	329	300	313	335	352	*		*	*
D22	224	PGA	193	204	219	232	206	217	233	247	268	283	303	321	283	299	321	340	*		*	*
D25	250	PGA	183	193	208	220	198	209	224	237	253	267	287	304	270	285	305	323	*		*	*
D28	280	PGA	176	186	199	211	188	198	213	225	243	257	276	292	255	269	289	306	*		*	*
D32	315	PGA	172	182	195	207	181	191	204	216	233	246	264	280	245	259	278	294	*		*	*
D36	355	PGA	164	173	186	197	177	187	200	212	222	235	252	267	236	249	267	283	*		*	*
D40	400	PGA					168	177	190	201	*	*	*	*	225	238	255	270	*			
D45	450	PGA					*	*	*	*					*	*	*	*				

* : On request

9.4 B3 (kW)

Code	iN		B319				B320				B321				B322				B323	B324	B325	B326
			960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740				
C16	16	PGA	*	*	*	*	*	*	*	*												
		PGB	*	*	*	*	*	*	*	*												
C18	18	PGA	*	*	*	*	*	*	*	*	*	*	*	*								
		PGB	*	*	*	*	*	*	*	*	*	*	*	*								
20	20	PGA	271	211	*	*	*	*	*	*	270	*	*	*	*	*	*	*	*			
		PGB	814	865	839	761	*	*	*	*	899	920	813	622	*	*	*	*	*			
C22	22.4	PGA	276	222	*	*	286	226	*	*	279	*	*	*	270	*	*	*	*	*	*	*
		PGB	795	850	836	774	833	888	864	789	881	910	824	661	907	920	793	576	*	*	*	*
C25	25	PGA	281	241	*	*	297	250	*	*	292	*	*	*	291	*	*	*	*	*	*	*
		PGB	763	826	833	803	816	880	881	840	846	889	841	732	893	926	844	688	*	*	*	*
C28	28	PGA	285	257	200	*	241	269	*	*	301	244	*	*	306	*	*	*	*	*	*	*
		PGB	731	800	828	826	826	854	878	869	811	868	855	794	857	906	869	773	*	*	*	*
C32	31.5	PGA	279	260	216	*	302	279	227	*	299	257	*	*	312	256	*	*	*	*	*	*
		PGB	688	760	799	814	782	824	863	874	759	822	831	802	821	881	871	815	*	*	*	*
C36	35.5	PGA	278	265	228	*	302	277	235	*	297	265	*	*	306	263	*	*	*	*	*	*
		PGB	666	739	786	813	749	779	825	849	731	798	821	813	767	830	839	810	*	*	*	*
4C0	40	PGA	267	258	266	175	293	277	240	*	287	262	208	*	302	266	*	*	*	*	*	*
		PGB	627	698	747	779	703	754	805	836	686	753	783	786	728	804	822	808	*	*	*	*
C45	45	PGA	253	247	221	179	289	270	240	190	270	251	207	*	291	263	206	*	*	*	*	*
		PGB	582	650	700	737	679	712	765	801	634	698	733	746	692	758	785	785	*	*	*	*
C50	50	PGA	256	257	240	212	278	266	247	216	302	293	260	206	283	269	232	*	*	*	*	*
		PGB	561	631	690	739	638	669	730	780	668	744	799	837	641	712	757	783	*	*	*	*
C56	56	PGA	251	256	245	229	267	272	260	240	294	293	271	236	312	307	279	234	*	*	*	*
		PGB	540	611	675	731	595	645	712	771	630	708	772	823	675	755	818	866	*	*	*	*
C63	63	PGA	245	251	243	231	268	266	256	242	287	289	272	244	295	297	275	240	*	*	*	*
		PGB	520	589	654	712	571	622	689	750	608	686	752	808	633	712	776	828	*	*	*	*
C71	71	PGA	232	239	232	222	260	259	251	239	272	275	261	238	291	292	273	243	*	*	*	*
		PGB	487	553	615	671	549	600	666	726	569	643	707	763	612	689	754	808	*	*	*	*
C80	80	PGA	*	*	*	*	252	247	240	231	*	*	*	*	276	278	262	237	*	*	*	*
		PGB	*	*	*	*	529	563	626	684	*	*	*	*	574	647	710	764	*	*	*	*
C90	90	PGA	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		*		
		PGB	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		*		

* : On request

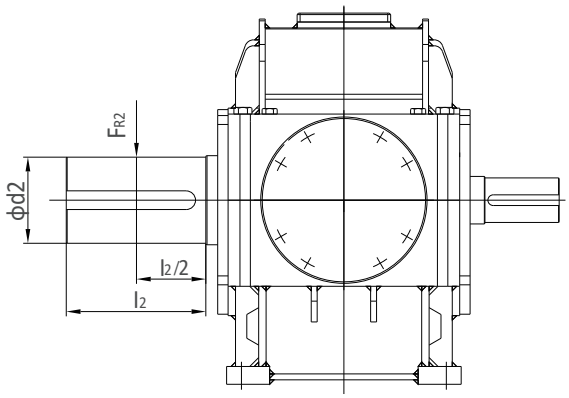
9.5 B4 (kW)

Code	iN		B419				B420				B421				B422				B423	B424	B425	B426
			960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740	960	1150	1450	1740				
C90	90	PGA																	*		*	*
D10	100	PGA	227	228	236	230	246	247	255	247	319	311	321	301	344	330	339	312	*	*	*	*
D11	112	PGA	216	219	227	223	232	235	243	238	309	306	315	300	322	314	323	302	*	*	*	*
D13	125	PGA	205	210	218	216	221	226	234	231	291	291	300	290	313	309	318	303	*	*	*	*
D14	140	PGA	198	204	211	212	211	217	225	224	281	284	294	288	294	294	304	294	*	*	*	*
D16	160	PGA	187	194	202	204	203	210	218	220	265	271	281	278	284	288	298	292	*	*	*	*
D18	180	PGA	175	183	190	194	191	200	208	211	248	256	266	266	269	276	286	285	*	*	*	*
D20	200	PGA	174	183	191	196	179	189	196	201	240	251	260	264	251	261	271	274	*	*	*	*
D22	224	PGA	163	174	181	187	179	190	198	205	224	237	246	253	243	256	266	273	*	*	*	*
D25	250	PGA	158	169	176	184	168	180	187	195	217	232	241	251	227	243	252	262	*	*	*	*
D28	280	PGA	148	160	167	175	161	174	182	191	207	224	233	245	220	237	247	260	*	*	*	*
D32	315	PGA	140	152	158	166	153	165	172	180	193	209	217	228	240	227	236	248	*	*	*	*
D36	355	PGA	*	*	*	*	144	155	162	170	*	*	*	*	196	211	220	231	*	*	*	*
D40	400	PGA					*	*	*	*	*	*	*	*	*	*	*	*		*		

* : On request

10 Permissible additional radial force on output shaft

10.1 Permissible additional radial force on output shaft d



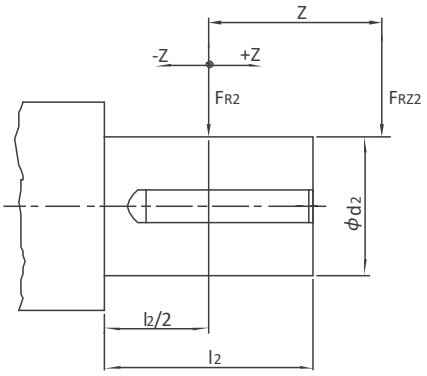
Permissible additional radial force FR2 (kN), applied at midpoint of extension of output shaft.

Type	Arrangment	19	20	21	22	23	24	25	26
H2..HS	A+B+G+H	365	372	395	400	470	465	460	530
	C+D	284	305	308	330	365	380	355	430
H3..HS	A+B+G+H	365	372	395	400	470	465	460	530
	C+D	284	305	308	330	365	380	355	430
H4..HS	C+D	365	372	395	400	470	465	460	530
	A+B+G+H	284	305	308	330	365	380	355	430
B3..HS	A+C	365	372	395	400	470	465	460	530
	B+D	284	305	308	330	365	380	355	430
B4..HS	A+C	365	372	395	400	470	465	460	530
	B+D	284	305	308	330	365	380	355	430

10.2 Additional radial force allowed on output shaft d:

Force is not applied at midpoint of shaft extension of output shaft

$F_{RZ2} = F_{R2} \times k$



F_{RZ2} Permissible external radial force

F_{R2} Permissible additional radial force determined according to table 9.1.

k Apllied force factor should be determined according to the following table.

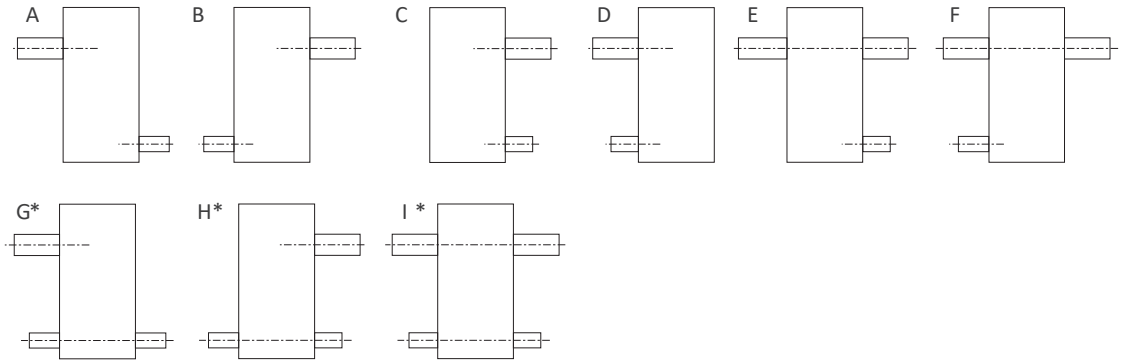
Applied force factor k

Size	Distance z (mm)																			
	-350	-300	-250	-200	-150	-100	-75	-50	-25	0	25	50	75	100	150	200	250	300	350	400
19/20				1.22	1.13	1.1	1.06	1.04	1.02	1	0.95	0.9	0.85	0.81	0.74	0.69	0.62	0.58		
21/22			1.27	1.21	1.12	1.09	1.05	1.04	1.02	1	0.96	0.92	0.86	0.83	0.75	0.71	0.64	0.6		
23/24			1.27	1.2	1.1	1.08	1.04	1.03	1.02	1	0.97	0.93	0.87	0.84	0.77	0.72	0.65	0.61		
25/26		1.29	1.22	1.18	1.09	1.07	1.03	1.03	1.02	1	0.98	0.96	0.87	0.83	0.76	0.7	0.64	0.61	0.55	0.51

11 Shaft assemblies

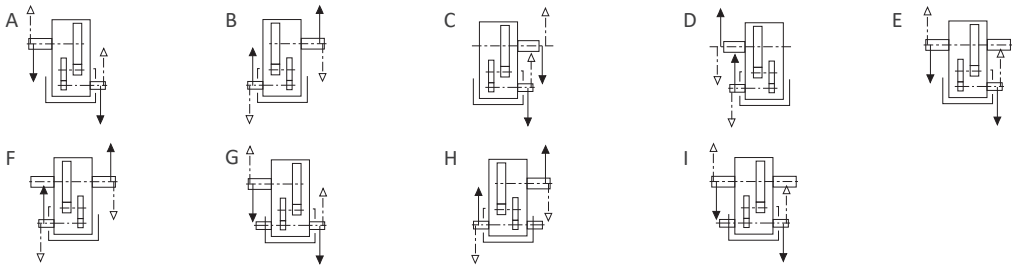
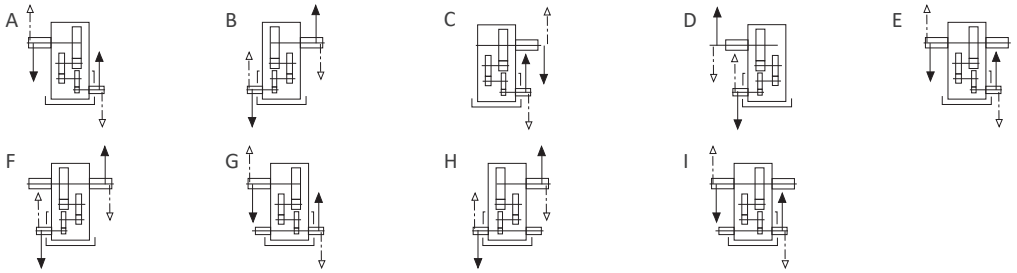
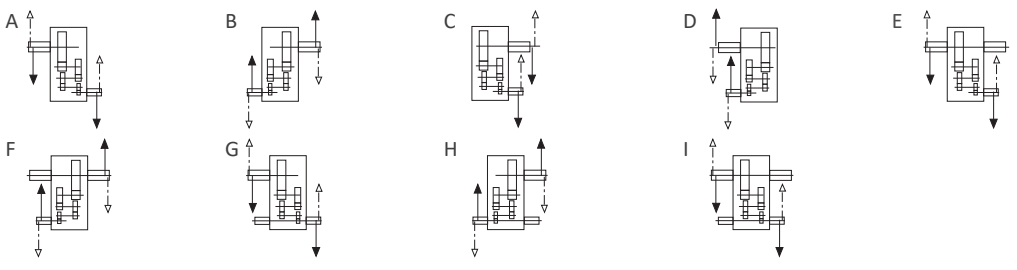
11.1 H series shaft assemblies

11.1.1 H shaft assemblies

Parallel key solid shaft H...HS	

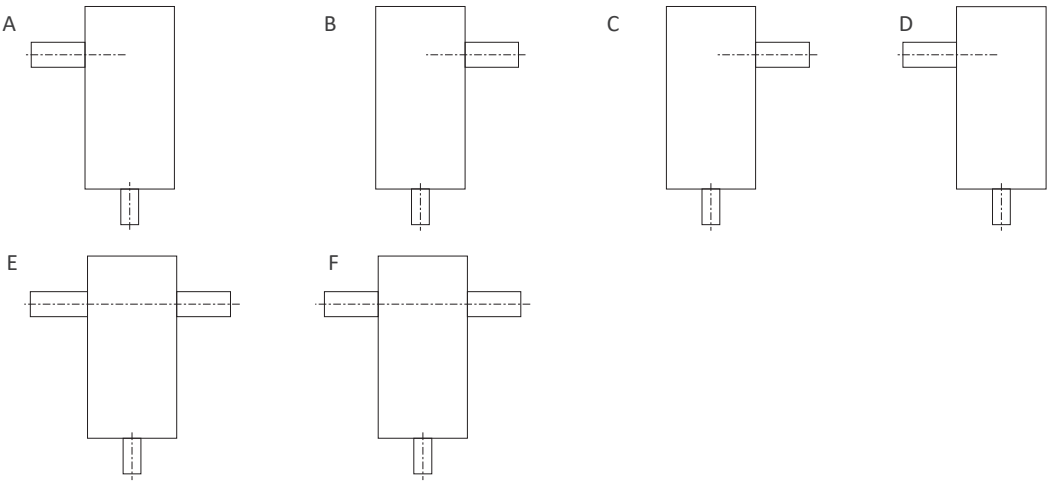
Type \ Size i N	19	20	21	22	23	24	25	26
H2	8-12.5	9-14	8-12.5	9-14	8-12.5	9-14	10	10
H3	16-56	16-56	18-56	20-63	18-56	20-63	/	/
H4	71-250	71-280	71-250	71-280	63-250	71-280	63-250	63-250

11.1.2 Direction of rotation

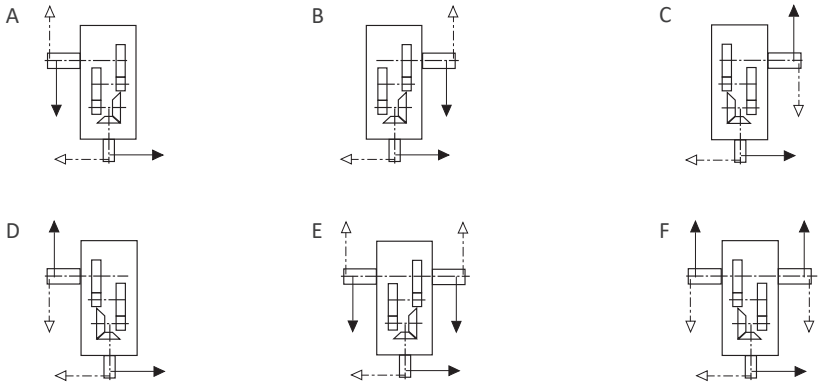
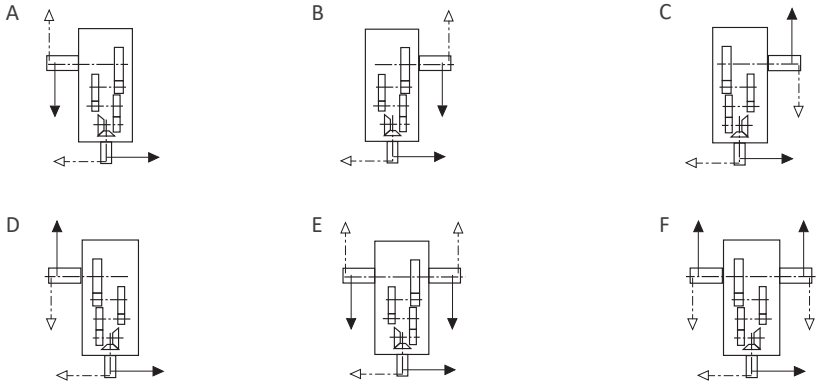
H2..H	
H3..H	
H4..H	

11.2 H series shaft assemblies

11.2.1 H shaft assemblies

Parallel key solid shaft B...HS	

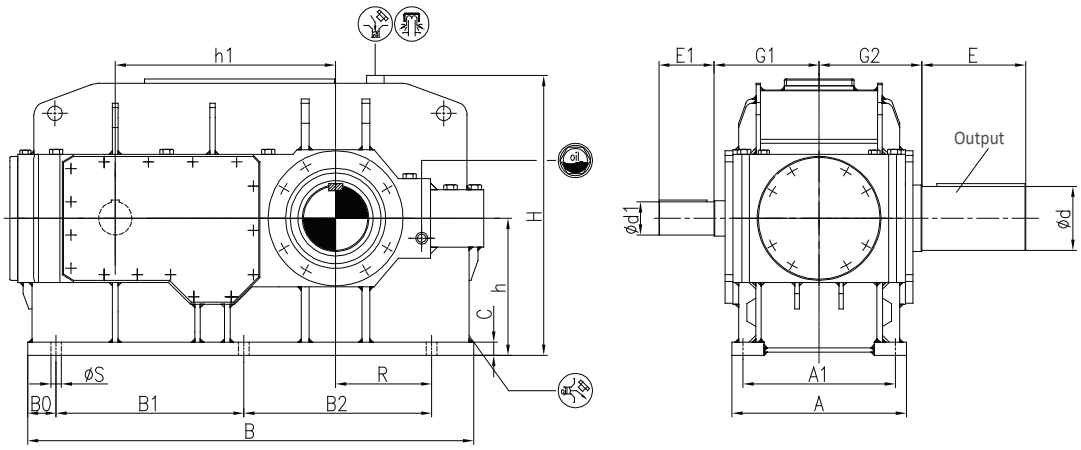
11.2.2 Direction of rotation

B3..H	
B4..H	

12 Outline dimension

12.1 H219H-H226H

H2

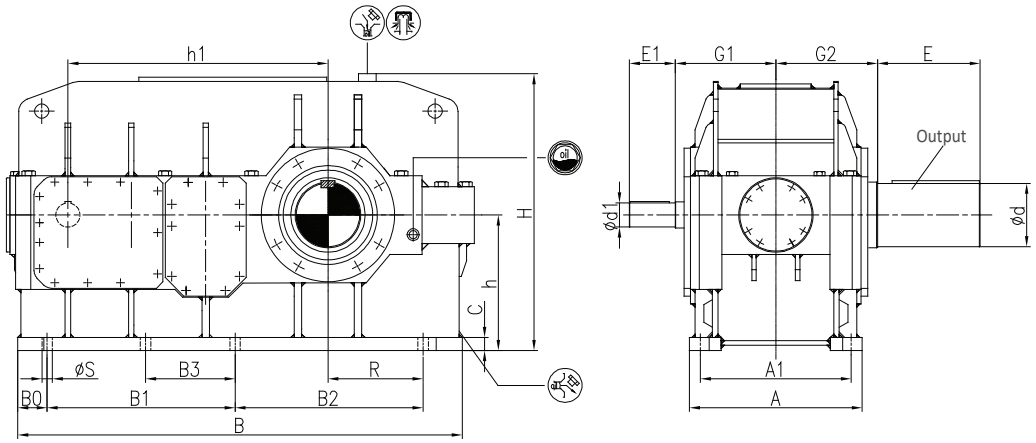


Size	iN=8-10		iN=9-11.2		iN=10		iN=11.2-18		iN=12.5-20		A	A1	B
	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1			
19	150m6	250					120m6	210			790	690	2010
20			150m6	250					120m6	210	790	690	2130
21	170m6	300					140m6	250			830	720	2150
22			170m6	300					140m6	250	830	720	2260
23	190m6	350					150m6	250			930	810	2400
24			190m6	350					150m6	250	930	810	2540
25					200m6	350	170m6	300			1050	910	2695
26					200m6	350	170m6	300			1050	910	2855

Size	B0	B1	B2	C	d	E	G1	G2	H	h	h1	R	S	weight (kg)
19	120	850	850	60	290n6	470	475	465	1270	620	997	435	48	6600
20	120	850	970	60	310n6	470	475	465	1270	620	1057	495	48	7600
21	135	900	900	70	330n6	550	495	490	1425	700	1067	485	56	9000
22	135	900	1010	70	350n6	550	495	490	1425	700	1122	540	56	9800
23	155	1010	1010	80	370n6	550	560	540	1565	780	1185	550	56	12500
24	155	1010	1140	80	390n6	650	560	540	1565	780	1250	615	56	14000
25	230	1155	1090	90	410n6	650	600	605	1785	860	1325	590	66	16800
26	230	1155	1270	90	430n6	650	600	605	1785	860	1415	680	66	18600

12.2 H319H-H326H

H3

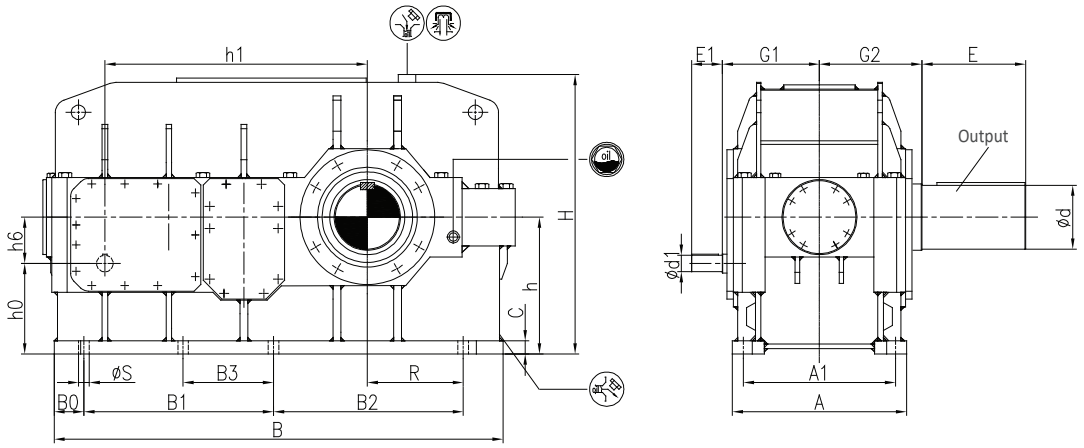


Size	iN=16-45		iN=16-50		iN=18-45		iN=20-50		iN=50-71		iN=50-80		iN=56-80		iN=56-90	
	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1
19	110m6	210									90m6	170				
20			110m6	210											90m6	170
21					130m6	250			110m6	210						
22							130m6	250					110m6	210		
23					130m6	250			110m6	210						
24							130m6	250					110m6	210		
25					150m6	250					130m6	250				
26					150m6	250					130m6	250				

Size	A	A1	B	B0	B1	B2	B3	C	d	E	G1	G2	H	h	h1	R	S	weight (kg)
19	790	690	2035	135	860	860	/	60	290n6	470	440	465	1270	620	1190	435	48	6700
20	790	690	2165	135	860	980	/	60	310n6	470	440	465	1270	620	1250	495	48	8200
21	830	720	2375	155	1000	1000	/	70	330n6	550	470	490	1425	700	1387	485	56	9200
22	830	720	2465	155	1000	1110	/	70	350n6	550	470	490	1425	700	1442	540	56	10000
23	930	810	2560	180	1185	985	545	80	370n6	550	515	540	1565	780	1505	550	56	12400
24	930	810	2715	180	1185	1115	545	80	390n6	650	515	540	1565	780	1570	615	56	14500
25	1050	910	2890	175	1350	1080	640	90	410n6	650	580	605	1785	860	1695	590	66	17400
26	1050	910	3050	175	1350	1260	565	90	430n6	650	580	605	1785	860	1785	680	66	19000

12.3 H419H-H426H

H4

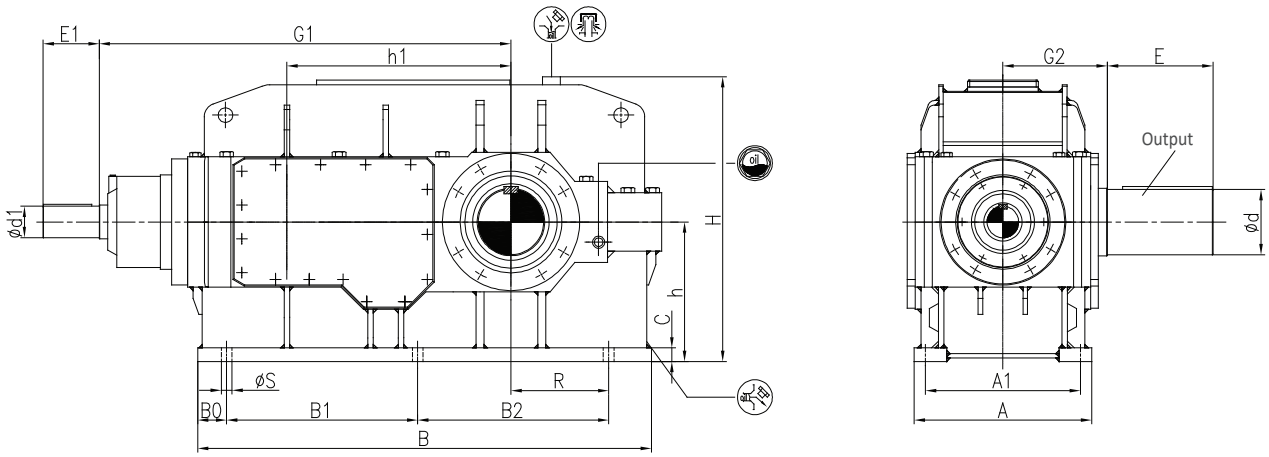


Size	iN=63-200		iN=71-200		iN=71-224		iN=224-355		iN=224-400		iN=250-450		A	A1	B	B0
	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1				
19			75m6	140					60m6	140			790	690	2035	135
20					75m6	140					60m6	140	790	690	2165	135
21			90m6	170					70m6	140			830	720	2375	155
22					90m6	170					70m6	140	830	720	2465	155
23	90m6	170							70m6	140			930	810	2560	180
24					90m6	170					70m6	140	930	810	2715	180
25	100m6	210					85m6	170					1050	910	2890	175
26	100m6	210					85m6	170					1050	910	3050	175

Size	B1	B2	B3	C	d	E	G1	G2	H	h	h0	h1	h6	R	S	Weight (kg)
19	860	860	/	60	290n6	470	440	465	1270	620	410	1190	210	435	48	6800
20	860	980	/	60	310n6	470	440	465	1270	620	410	1250	210	495	48	8300
21	1000	1000	/	70	330n6	550	460	490	1425	700	444	1387	256	485	56	9300
22	1000	1110	/	70	350n6	550	460	490	1425	700	444	1442	256	540	56	10100
23	1185	985	545	80	370n6	550	505	540	1565	780	524	1505	256	550	56	12600
24	1185	1115	545	80	390n6	650	505	540	1565	780	524	1570	256	615	56	14600
25	1350	1080	640	90	410n6	650	565	605	1785	860	568	1695	292	590	66	17400
26	1350	1260	565	90	430n6	650	565	605	1785	860	568	1785	292	680	66	19000

12.4 B319H-B326H

B3

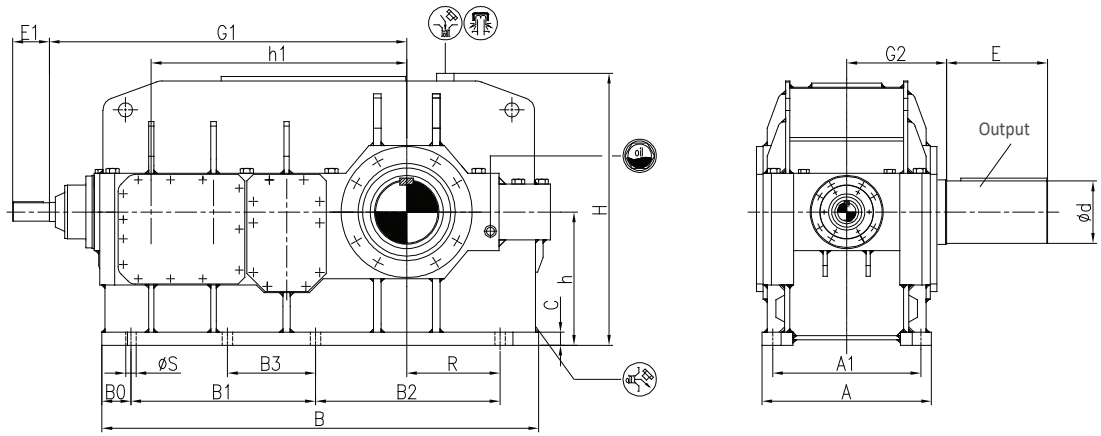


Size	iN=16-56		iN=16-63		iN=18-56		iN=20-56		iN=20-63		iN=22.4-56		iN=22.4-63		iN=63-80		iN=63-90		iN=71-90	
	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1
19	140m6	250															110m6	210		
20			140m6	250															110m6	210
21					140m6	250											110m6	210		
22									140m6	250									110m6	210
23							150m6	250							115m6	210				
24													150m6	250					115m6	210
25											170m6	300			130m6	250				
26											170m6	300			130m6	250				

Size	A	A1	B	B0	B1	B2	C	d	E	G1	G2	H	h	h1	R	S	Weight (kg)
19	790	690	2010	120	850	850	60	290n6	470	1832	465	1270	620	997	435	48	7000
20	790	690	2130	120	850	970	60	310n6	470	1892	465	1270	620	1057	495	48	8300
21	830	720	2150	135	900	900	70	330n6	550	1902	490	1425	700	1067	485	56	9400
22	830	720	2260	135	900	1010	70	350n6	550	1957	490	1425	700	1122	540	56	10000
23	930	810	2400	155	1010	1010	80	370n6	550	2130	540	1565	780	1185	550	56	12500
24	930	810	2540	155	1010	1140	80	390n6	650	2195	540	1565	780	1250	615	56	14500
25	1050	910	2695	230	1155	1090	90	410n6	650	2375	605	1785	860	1325	590	66	17300
26	1050	910	2855	230	1155	1270	90	430n6	650	2465	605	1785	860	1415	680	66	19000

12.5 B419H-B426H

B4

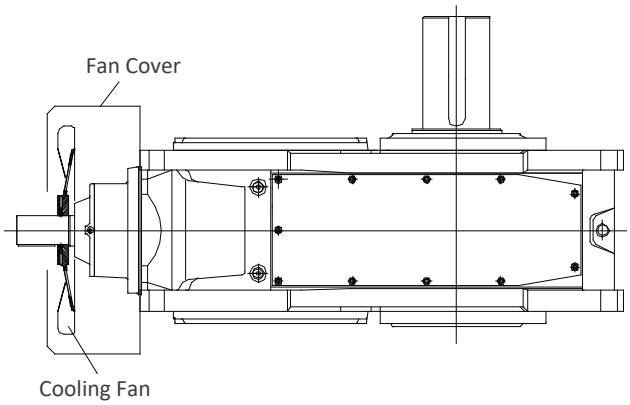


Size	iN=90-250		iN=100-250		iN=100-280		iN=280-355		iN=280-400		iN=315-400		A	A1	B
	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1	d1	E1			
19			85m6	170			70m6	140					790	690	2035
20					85m6	170					70m6	140	790	690	2165
21			95m6	170					75m6	140			830	720	2375
22					95m6	170					75m6	140	830	720	2465
23	95m6	170					75m6	140					930	810	2560
24					95m6	170					75m6	140	930	810	2715
25	115m6	210					90m6	170					1050	910	2890
26	115m6	210					90m6	170					1050	910	3050

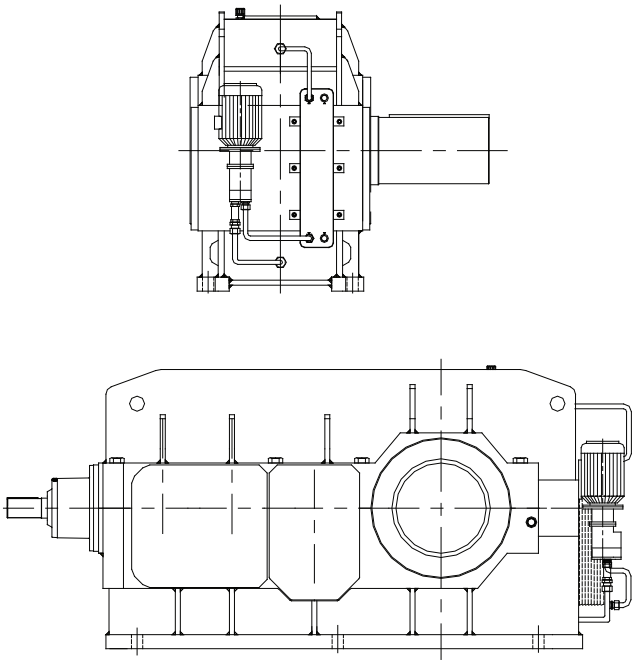
Size	B0	B1	B2	B3	C	d	E	G1	G2	H	h	h1	R	S	weight (kg)
19	135	860	860	/	60	290n6	470	1665	465	1270	620	1190	435	48	6800
20	135	860	980	/	60	310n6	470	1725	465	1270	620	1250	495	48	8300
21	155	1000	1000	/	70	330n6	550	1992	490	1425	700	1387	485	56	9300
22	155	1000	1110	/	70	350n6	550	2047	490	1425	700	1442	540	56	10100
23	180	1185	985	545	80	370n6	550	2110	540	1565	780	1505	550	56	12600
24	180	1185	1115	545	80	390n6	650	2175	540	1565	780	1570	615	56	14600
25	175	1350	1080	640	90	410n6	650	2395	605	1785	860	1695	590	66	17400
26	175	1350	1260	565	90	430n6	650	2485	605	1785	860	1785	680	66	19000

13 Accessory

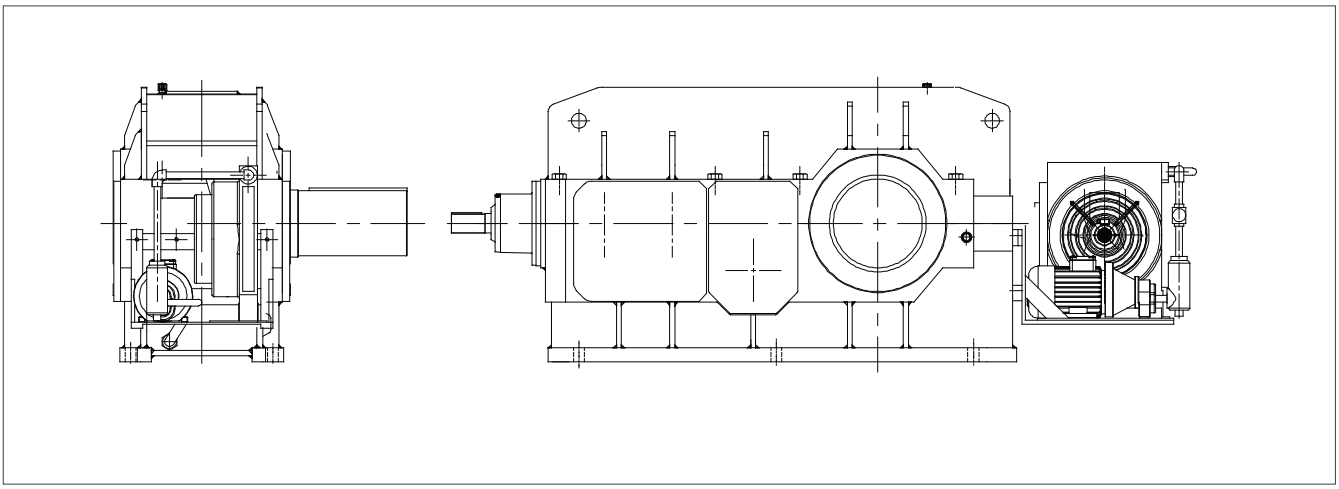
13.1 Cooling fan (Accesory code: UF21)



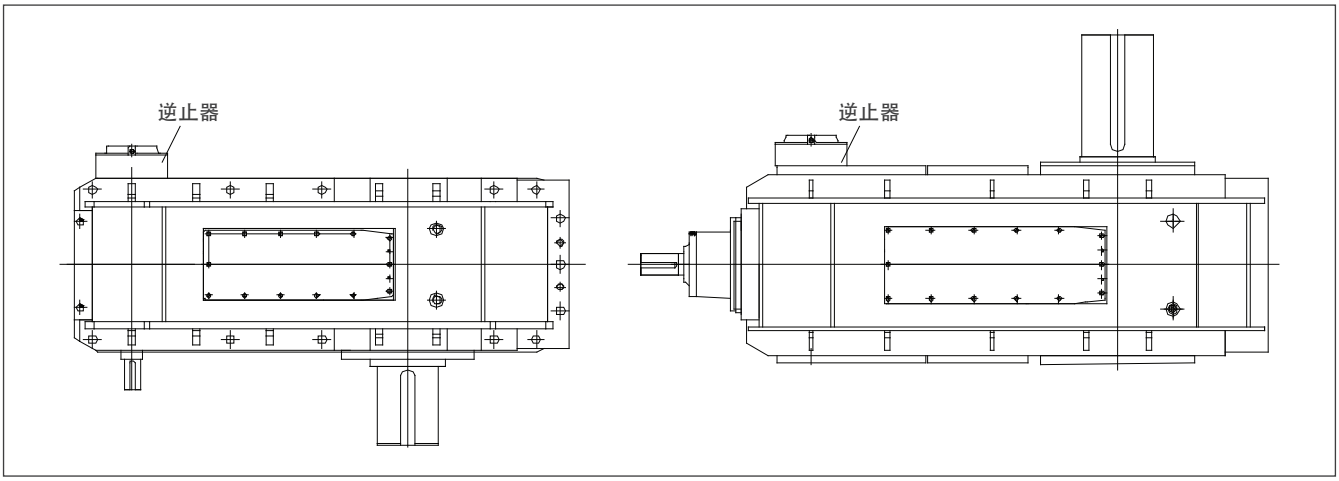
13.2 Water oil cooler (Accessory code: UC22)



13.3 Air-oil cooler



13.4 Backstop (Accessory Code UB11)



13.5 Lubrication oil

13.5.1 Oil quantity

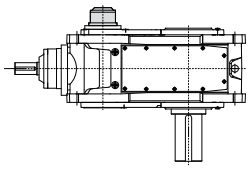
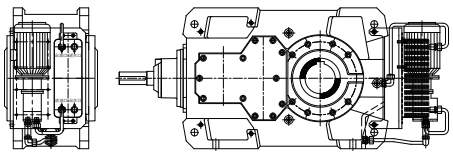
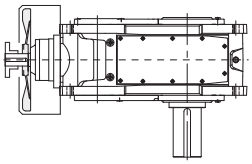
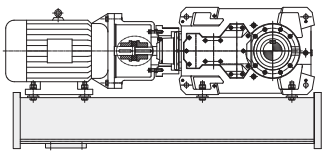
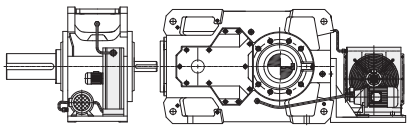
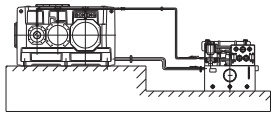
Oil Quantity Table（L）								
	19	20	21	22	23	24	25	26
H2.H	320	340	370	400	430	450	640	680
H3.H	420	450	500	560	620	650	880	935
H4.H	360	380	440	480	520	550	735	780
B3.H	380	440	460	490	530	600	760	880
B4.H	480	550	600	650	710	810	1000	1150

13.5.2 Lubrication oil (heavy-loading industrial gear oil) viscosity number selection [VG320(Accessory code:UV32);VG460(Accessory code:UV46)]

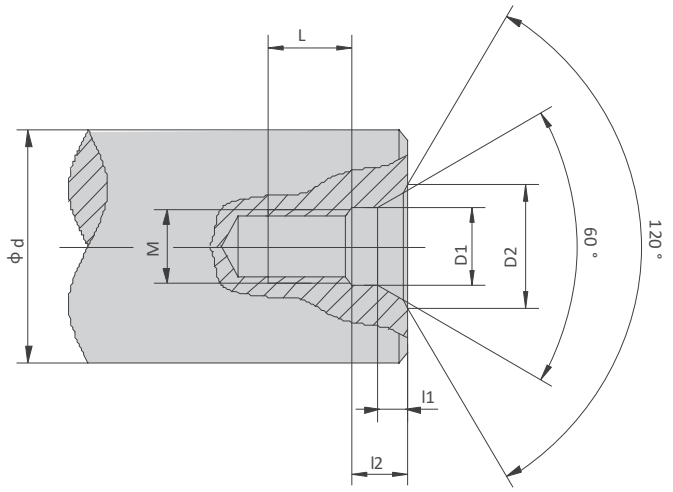
Ambient temperature °C	-20°C - +40°C	+30°C - +50°C
Viscosity number	VG320	VG460

Note: 1. Viscosity in the above table is ISO-VG Viscosity under 40°C
2. When ambient temperature is lower than -10°C, synthetic oil must be used
3. To ensure product lifespan, we suggest synthetic oil.
4. If ambient temperature exceeds the above range, please consult.

13.6 Accessories code table

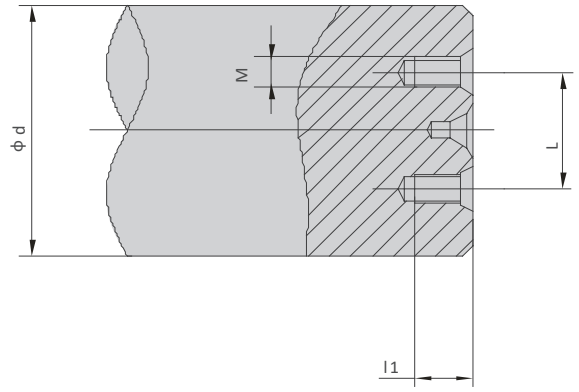
Code	Accessories	Example
UB11	Backstop	
UC22	Water-Oil cooler	
UF21	Cooling fan	
UV32	Lubrication oil VG320	
UV46	Lubrication oil VG460	
Please consult	Gearbox swing base	
	External wind air-oil cooler	
	Oil station	
	Electric heater	
	Shaft sealing of other categories	

14 Shaft end central hole



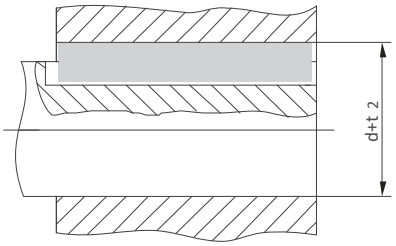
d	M	L	l2	l1	D1	D2
7 < d ≤ 10	M3	10	2.6	1.8	3.2	5.8
10 < d ≤ 13	M4	10	3.2	2.1	4.3	7.4
13 < d ≤ 16	M5	10	4	2.4	5.3	8.8
16 < d ≤ 21	M6	12	5	2.8	6.4	10.5
21 < d ≤ 24	M8	12	6	3.3	8.4	13.2
24 < d ≤ 30	M10	15	7.5	3.8	10.5	16.3
30 < d ≤ 38	M12	20	9.5	4.4	13	19.8
38 < d ≤ 50	M16	25	12	5.2	17	25.3
50 < d ≤ 85	M20	30	15	6.4	21	31.3
85 < d ≤ 130	M24	35	18	8	25	38
130 < d ≤ 225	M30	45	18	11	31	48

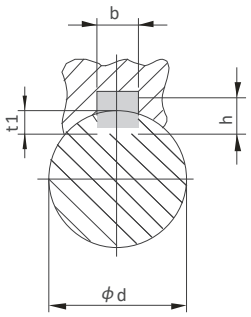
Note: If d>255, double screw hole in shaft end is taken.



d	M	l1	L
225<d≤230	M16	28	160
230<d≤280	M20	38	180
280<d≤290			190
290<d≤310	M24	45	220
310<d≤330			230
330<d≤340			240
340<d≤360			250
360<d≤390			270
390<d≤420	M30	55	300
420<d≤460			320
460<d≤500			350
500<d≤530			380
530<d≤560			400
560<d≤600			430

15 Dimension of parallel key and keyway





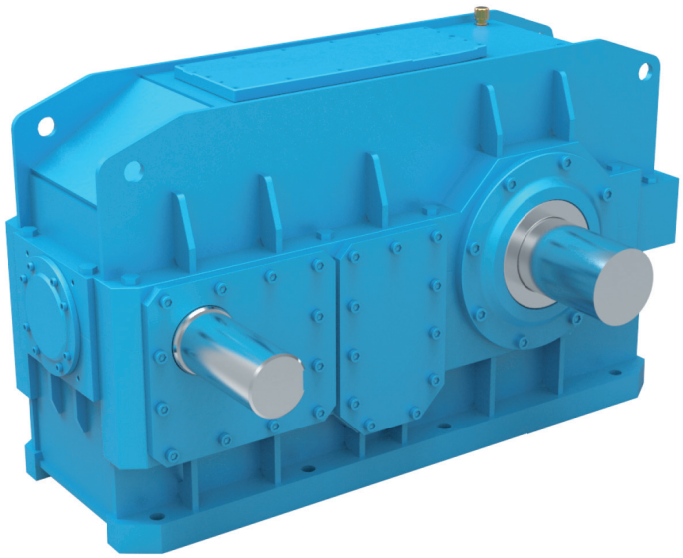
d	b	h	t_1	$d+t_2$
8<d≤10	3	3	1.8	d+1.4
10<d≤12	4	4	2.5	d+1.8
12<d≤17	5	5	3	d+2.3
17<d≤22	6	6	3.5	d+2.8
22<d≤30	8	7	4	d+3.3
30<d≤38	10	8	5	d+3.3
38<d≤44	12	8	5	d+3.3
44<d≤50	14	9	5.5	d+3.8
50<d≤58	16	10	6	d+4.3
58<d≤65	18	11	7	d+4.4
65<d≤75	20	12	7.5	d+4.9
75<d≤85	22	14	9	d+5.4
85<d≤95	25	14	9	d+5.4
95<d≤110	28	16	10	d+6.4
110<d≤130	32	18	11	d+7.4
130<d≤150	36	20	12	d+8.4
150<d≤170	40	22	13	d+9.4
170<d≤200	45	25	15	d+10.4
200<d≤230	50	28	17	d+11.4
230<d≤260	56	32	20	d+12.4
260<d≤290	63	32	20	d+12.4
290<d≤330	70	36	22	d+14.4
330<d≤380	80	40	25	d+15.4
380<d≤440	90	45	28	d+17.4
440<d≤500	100	50	31	d+19.5
500<d≤560	110	56	34.3	d+22.2
560<d≤640	120	63	39	d+24.5

Note:

- The structure scheme,appearance diagram and other attached diagrams in sample are examples,there is no strict proportion requirement.(The unmarked dimension units are mm).
- The marked weight is average value,it has no constraint force.

⚠You must conform to the following instructions:

- To prevent accidents,all the rotation parts are added with protective covers according to the safety regulations of the nation and region.
- Before debugging,you should carefully read instruction book.
- Gearbox is on running-permission status when delivered,you should add lubrication oil before putting it into running.
- The marked oil quantity in sample is only reference value,actual oil filling quantity should be the same with the mark on oil immersion lens.
- Lubrication oil viscosity should be selected according to working situation and application environment temperature of gearmotor.
- You can only apply lubrication oil of internationlly famous brand.



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